

# Precision tools



HICH

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Side cutters and tip cutters, pliers, tweezers, special Erem tools, toolkits



# **Special applications**

## Side cutters for use in medical device manufacturing

The 632NCF miniature side cutter is ideally suited for soft material such as silicone tubes in medical device applications, precision connector seals or miniature rubber seals.

The miniature cutter is also the ideal tool for cutting soft synthetic parts, e.g. in the manufacture of hearing aids.

The cutting edges of the 632NCF side cutter are precision-ground to an extremely high level. This enables the cutter to deliver a razor-like full-flush cut.

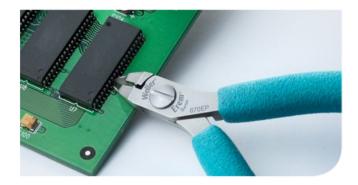


#### Tip cutters to remove fine pitch SMD ICs

A simple method to remove SMD ICs is to cut each of the individual leads to remove the device and then reflow the joint with a soldering iron and remove the component leads from the board.

The solder left on the board can then be removed with a desoldering tool or desolder braid and a new component fitted.

The 670EP and 670EPF have fine pointed tapered and relieved heads that are able to fit between individual leads and cut them without causing damage to the printed circuit.



# Tungsten-carbide cutter for the preparation of cardio-vascular stents

A stent is a vascular-wall prop. It is a lattice-shaped tube made of stainless steel or nickel-titanium. It serves to hold open constricted coronary blood vessels and improves the flow of blood through the vessels.

It is important in stent manufacture that the cut end of any wire in the lattice is as flat as possible, otherwise it will be necessary rework the stents.

These side cutters have fine polished carbide cutting blades to accurately cut the lattice and reduce the need for rework.



### High-precision side cutters for cutting stainless wires

The 599TFO has wear resistant tungsten-carbide cutting edges and all round capability. It is able to cut VectranTM braided wires, fiber optics, Kevlar\* and small stainless steel braids and wires.

A further application lies in telecommunications, i.e. working on fiber-optic cables, Kevlar\* silks and piano wires.





The quality and performance of Erem precision tweezers are the result of more than 40 years of development and expertise.

Erem is one of the leaders in the development of high-precision tools for a wide variety of applications in electronics, aeronautical engineering, light engineering, telecommunications, laboratory technology, medicine and the jewelry, watchmaking and goldsmithing industries.



Erem micro-tweezers are suitable for use in biology (e.g. model 5MBS, 5FSA or M5S).

These tweezers with very pointed tips make it possible to access tight spaces and offer excellent visibility when performing precision work and when working under a microscope.

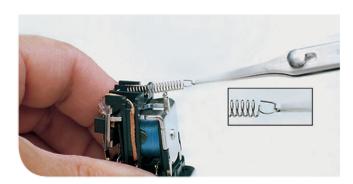
High-precision tweezers are particularly suitable for analysis applications and the handling of tissues, fine threads and other very small objects.



#### Tweezers for use in the jewelry industry

These stainless steel tweezers with Teflon<sup>®</sup> coated tips (e.g. type 2ASASLT) are particularly suited for use in the jewelry industry. They are robust and the Teflon<sup>®</sup> coated tips provide a non-stick surface.

Titanium tweezers type like 3CTA are also ideal for this application. Their light weight maintains fingertip control over extended working periods and their resistance to high temperatures allows them to be used in applications that might use gas flames.



# Tweezers for use in light engineering and dental applications

Erem offers special gripping pliers for applications in light engineering. The type 940AS lockable gripping tweezers can withstand a tensile force of 5 kg and can securely hold small wires.

The stainless steel construction allows the tweezers to be sterilized in an autoclave.





# Side cutters and tip cutters FOR ALMOST EVERY APPLICATION

### Built-in Erem Magic Spring

The Magic Spring system used in Erem precision tools is unique. It is integral to the cutting head and provides a constant closing and re-opening force. It is highly reliable, makes the tools easy to use and reduces operator fatigue.

### **High-precision screw joint**

This self locking screw joint system gives a smooth cutting and opening action and ensures that there is no blade overlap or play.

#### Reduce costs thanks to long life

- Constant spring force
- Guarantees more than 1 million operations
- Smooth jaw action with no play
   Smooth cutting operation with no jaw overlapping

#### Induction-hardened cutting edges

The cutting blades of Erem cutters are hardened to Rockwell 63-65 HRc by an induction-heating process.

 High durability thanks for special material selection

### Special tool steel

Erem electronics tools are made from bright steel.

The special tool steel is made using a unique Swiss processing technique.

The bright tool steel gives additional strength and toughness to the tools to promote a long service life.







#### **ESD**-safe

The interchangeable foam-cushion handles are ESD-safe and are fitted as standard on all Erem cutters and pliers.



# Pliers

### **Ergonomically shaped handles**

 For high comfort, better grip and added safety.

### SAFE, RELIABLE AND FAST OPERATION BY PRECISE CUTS

### Erem - Maximum Opening Stop

 Limits the cutting-edge tips from opening more than 5 mm/.197 Inch. The limited extent to which the handles can open prevents user hand fatigue.

COMFORTABLE AND FATIGUE-FREE WORKING.



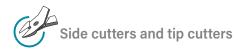
# Erem cutting-edge protection for tip cutters

All tip cutters are fitted with a special stop system which prevents the cutting edges from overlapping.



**Safety device for holding wire scraps** This safety device for side cutters holds wire scraps securely after cutting. Available on most 500, 600 and 2400 series cutters (oval head). Order suffix "W" e.g. 595EW.





# **Cut shape**

There are three blade options, which determine the shape left on a lead after cutting.



This cut leaves a pyramidal tip at the end of the wire. It is particularly suitable for standard jobs where the final shape does not play a significant role. Cutters with this cut are suitable for both soft copper wires and very hard wires such as stainless steel.



This cut leaves a much smaller tip at the end of the wire than the semi-flush cut – without reducing the cutting ability. The cutting edges are finer than on semi-flush cutters. The effort exerted when cutting is less and the load on the component is reduced. Flush wire ends reduce the effort needed to fit components on printed-circuit boards. Erem guarantees precise cutting even after frequent use.

### Super full flush

Only Erem offers you a super full flush cut. This cut provides absolutely flush wire ends.

No rework is needed. Cutters with this cut are absolutely precision-ground and sharpened. The effort exerted when cutting is low, as is the load on the component caused by the cut. Soldering tags in soldering-bath procedures are prevented. Cutters of this type are used in applications for microelectronics, space travel or medical technology. These cutters are suitable for soft wires.





#### **Re-sharpening**

Erem is your service partner. All Erem side and tip cutters except those with carbide insert blades can be resharpened upto three times. Carriage charges will apply.

#### **Replacement parts**

Erem cutters and pliers and their component parts are warranted against manufacturing defects. Magic springs, precision joint components are available as spare parts.





Side cutters and tip cutters



Pliers

Tweezers

Special tools

# **Choosing the right tool**

		Micro Series 600 / 2600	Medium Series 2400 MagicSense	Medium Series 500	Maxi Series 800 / 2800	Tungsten- carbide cutters
		Miniature cutters for fine wires.	Medium-size cut Combines robus visibility and acc	tness,	The strongest and most robust head	
sibility :	and accessibility		Optimized ergonomic shape and an improved grade of hardness.		size cuts large wire diameters.	
19/	<ul> <li>Tip cutter Straight relieved head</li> <li>Horizontal and vertical cuts</li> <li>Cutting in hard-to-reach areas</li> </ul>	~	~	~		
9)	Tip cutter Angled narrow head • Precise cuts at different working angles		$\checkmark$	$\checkmark$		
5/	Tip cutter Angled wide head • Precise cuts at different working angles		~	$\checkmark$		$\checkmark$
S)	<ul> <li>Side cutter Pointed relieved head</li> <li>Narrowest head shape</li> <li>Optimum access even to extremely hard-to-reach areas</li> </ul>	~		~	~	~
3/	<ul> <li>Side cutter Tapered head</li> <li>Straight edges and taper to a point</li> <li>Access to difficult to reach areas without reducing the cutting ability</li> </ul>	~	~	~	~	~
	Side cutter Oval head • Cutting in easy accessible areas • Offers the highest cutting capacity		~	~	~	~

### High cutting ability

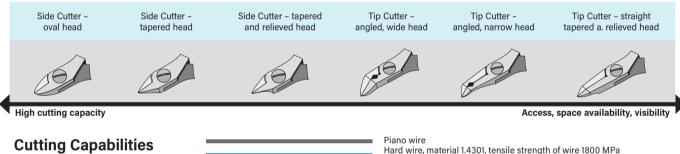


# **Choosing the right tool**

3 Sizes

	М	licro	M	edium	М	laxi
			<u> </u>			
b ă	Series 6	00 / 2600	Series 500	Series 2400	Series 8	00 / 2800
Width a	9,0 mm	9,0 mm	11,0 mm	11,0 mm	13,5 mm	13,5 mm
Thickness b	6,0 mm	6,0 mm	6,0 mm	6,0 mm	7,2 mm	7,2 mm

### How to choose the right tool?





#### Piano wire Hard wire, material 1.4301, tensile strength of wire 1800 MPa Medium hard wire, material 1.4301, tensile strength of wire 800 MPa Soft wire, copper, aluminium, tensile strength of wire 250 MPa

	Туре	Type of Cut		Cutt	ting (	Capa	city																
Series 60	0 Micro & 2	600	mm Inch	0,03 .0001		<b>0,2</b> .007		0,4 .015	0,5 .019	0,6 .023	0,7 .027	0,8 .031	<b>0,9</b> .035	1,0 .039	1,1 .043	1,2 .047	1,3 .051	1,4 .055	1,5 .059	1,6 .062	1,7 .066	1,8 .070	1,9 .074
	612N 2612N	Semi-flush																					
	622N	Flush		_	_	_	_		_		_	_											
	622TX	Flush / Carbide																					
	632N 2632N	Super Full Flush																					
19/	622NA	Flush																					
	622NB 2622NB	Flush																					
	676E	Flush																					
22	776E	Super Full Flush		_							_												
	632NCF	Super Full Flush		Only	/ for	soft r	nate	rials:	silic	one,	rubb	er, e	tc.										
	670E	Flush																					
61	670EP	Flush		_																			
- Aller	670EPF	Flush		Only	/ for	micro	o pito	ches	und	er 0.5	5 mm	n / .01	9 Inc	ch									



	¢	n

	Туре	Type of	Cut	Cut	ting (	Сара	city											
Series 24	00 Magic	Sense	mm Inch	<b>0,03</b> .0001	0,1 .003	0,2 .007		0,4 .015	0,6 .023	<b>0,8</b> .031	1,0 .039	1,1 .043	1,2 .047	<b>1,3</b> .051	1,5 .059	1,7 .066	1,8 .070	
$\sim$	2412E	Semi-flush																
101	2422E	Flush																
	2432E	Super Full F	lush															
	2477E	Flush																
61	2403E	Flush																
()	2404E	Flush																
61	2482E	Flush																
-19/	2475E	Flush																
19/	2470E	Flush																
E)	2476TX2	Flush / Car	oide															

Series 50	00 Medium	mm Inch		3 0,1 01 .003			0,4 .015	0,5 .019	0,6 .023	0,7 .027			1,0 .039	1,1 .043	1,3 .051			1,8 .070	
	512N	Semi-flush							_										
	512E	Semi-flush																	
	599T	Semi-flush / Carbide																	
19	522N	Flush		-															
	599E	Flush	_																
	532N	Super Full Flush		-		_	_	_			-								
6	576TX1	Flush / Carbide																	
	503E	Flush		_				_			-								
191	503ETST 30°	Flush / Carbide																	
	503ETST	Flush																	
	35°	Flush																	
	555E 40°	Flush	_	_			_	_											
19/	572E 45°	Flush																	
×	582E 30°	Flush																	
	45°	Flush	_	_															
	592E	Flush																	
19/	792E	Super Full Flush																	
	555E	Flush / Carbide		_															
19/	570E	Flush																	
	573E	Flush	fo	vertica	tip cu	ttina						•							

Series 8	00 Maxi a	& 2800		mm Inch	0,03	0,1 1 .003		0,4 .015	0,6 .023					1,5 .059		·	1,9 .074
	812N 2812N		Semi-flush														
02	822N 2822N		Flush				-	-									
19/	886E 2886E		Flush		-												
20	884E		Flush		-												

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# Series 600 Micro



A = Length of cutting edges B = Head width C = Head thickness D = Head length

### Side cutter - oval head



4.331 Inch / 110 mm 1.69 oz. / 48 g

- This is the most widely used head shape.
- Fits for all cutting applications where easy access is given

Model	Cut	А		В		С		D		Max. cuttin	g capability	in mm
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
612N	Semi-flush	0.354	9	0.354	9	0.236	6	0.590	15	Ø 0,5	Ø 0,8	Ø 1,3
T622N	Flush	0.354	9	0.354	9	0.236	6	0.590	15	-	Ø 0,8	Ø 1,3
632N	Perfectly flush cut	0.354	9	0.354	9	0.236	6	0.590	15	-	Ø 0,7	Ø 1,3

### Side Cutter - tapered head



4.331 Inch / 110 mm 48 g • The jaws of the cutter have straight edges and taper to a point. This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.

Weller

Model	Cut	А		В		С		D		Max. cuttir	ng capability	in mm
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
622NA	Flush	0.354	9	0.354	9	0.236	6	0.590	15	-	Ø 0,7	Ø 1,0



# Side cutter – pointed relieved head



- This is the narrowest head shape.
- The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.

Model	Cut	А		В		С		D		Max. cuttin	g capability	in mm
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Cop- per wire
622NB	Flush	0.354	9	0.39	9.8	0.236	6	0.65	16	-	Ø 0,6	Ø 0,8
676E	Flush	0.354	9	0.354	9	0.236	6	0.590	15	-	Ø 0,6	Ø 0,8
776E	Perfectly flush cut	0.354	9	0.354	9	0.236	6	0.590	15	-	Ø 0,6	Ø 0,8
632NCF	Perfectly flush cut	0.354	9	0.354	9	0.236	6	0.590	15	materials, e precision c	precision cu .g. small silic onnector sea s, soft synthe	one tubes, Ils, miniature

### Tip cutter - straight short relieved head



### 

- 4.331 Inch / 110 mm 1.69 oz. / 48 g
- Suitable for cutting SMD and micro-package contacts.

Model	Cut	А		В		С		D		Max. cuttir	ig capability	in mm
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
670E	Flush	0.118	3	0.354	9	0.236	6	0.709	18	-	Ø 0,5	Ø 0,8
670EP	Flush	0.118	3	0.354	9	0.236	6	0.709	18		Ø 0,5	Ø 0,6
670EPF	Flush	0.118	3	0.354	9	0.236	6	0.709	18	-	Ø 0,4	Ø 0,6

# Series 2400 MagicSense



A = Length of cutting edges B = Head width C = Head thickness D = Head length

### Side cutter – oval head



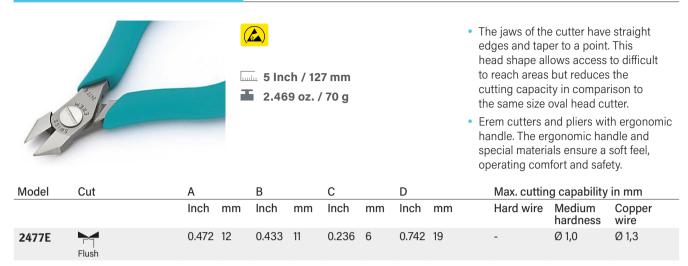
5.118 Inch / 130 mm
2.47 oz. / 70 g

- This is the most widely used head shape.
- Fits for all cutting applications where easy access is given
- It is robust and offers the highest cutting capacity.
- Erem cutters and pliers with ergonomic handle. The ergonomic handle and special materials ensure a soft feel, operating comfort and safety.

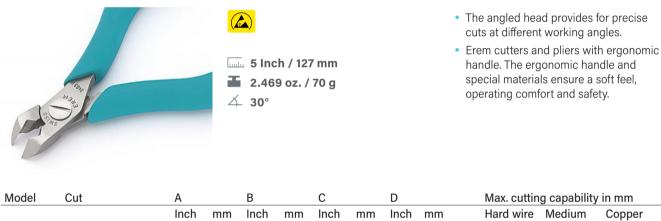
Model	Cut	А	В		С		D		Max. cuttin	g capability	in mm
		Inch mm	Inch m	nm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
2412E	Semi-flush	0.472 12	0.433 11	1	0.236	6	0.748	19	Ø 0,5	Ø 1,0	Ø 1,6
2422E	Flush	0.472 12	0.433 11	1	0.236	6	0.748	19	-	Ø 1,0	Ø 1,6
2432E	Perfectly flush cut	0.472 12	0.433 11	1	0.236	6	0.748	19	-	Ø 0,8	Ø 1,6



### Side cutter - tapered

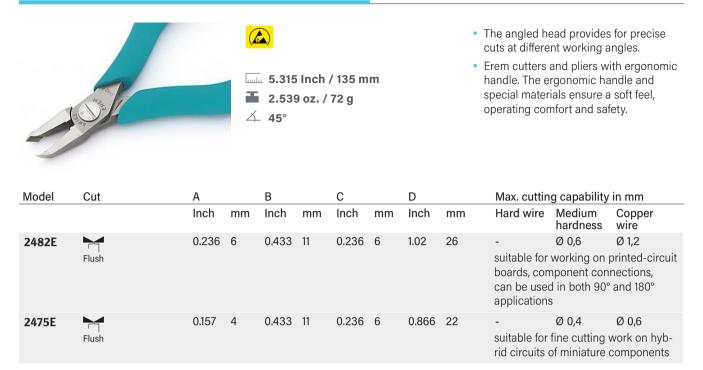


### Tip cutter - angled wide head



wouer	Cui	A		Б		C		υ		wax. Cuttin	y capability	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
2403E	Flush	0.354	9	0.433	11	0.236	6	0.748	19	- wide, robus	Ø 1,0 t head, fine d	Ø 1,6 cut
2404E	Flush	0.354	9	0.433	11	0.236	6	0.787	20	- pointed rou	Ø 0,8 nded head	Ø 1,3

### Tip cutter - angled narrow head



### Tip cutter - straight long relieved head



Model	Cut	A	В	С	D	Max. cuttir	ng capability	in mm
		Inch mm	Inch mn	n Inch mn	n Inch mm	Hard wire	Medium hardness	Copper wire
2470E	Flush	0.157 4	0.433 11	0.236 6	1.142 29	-	Ø 0,4	Ø 0,6



# Series 500 Medium



- A = Length of cutting edges
- B = Head width
- C = Head thickness
- D = Head length

### Side cutter - oval head



4.528 Inch / 115 mm
2.363 oz. / 67 g

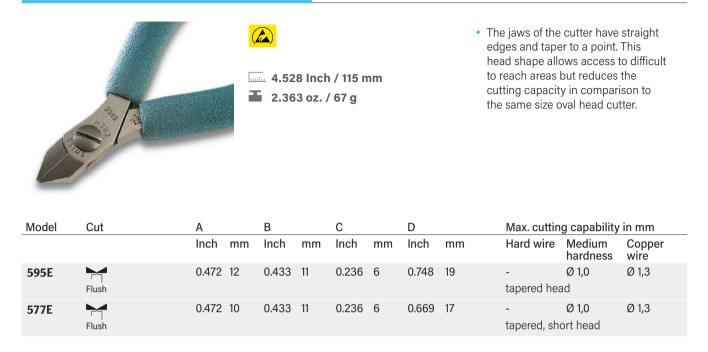
- This is the most widely used head shape.
- Fits for all cutting applications where easy access is given
- It is robust and offers the highest cutting capacity.

Model	Cut	А	В	С	D	Max. cuttin	g capability	in mm
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire	Medium hardness	Copper wire
512N	Semi-flush	0.472 12	0.433 11	0.236 6	0.748 19	Ø 0,5	Ø 1,0	Ø 1,6
512E	Semi-flush	0.472 12	0.433 11	0.236 6	0.748 19	Ø 0,5 burnished	Ø 1,0 head	Ø 1,6
522N	Flush	0.472 12	0.433 11	0.236 6	0.748 19	-	Ø 1,0	Ø 1,6
599E	Flush	0.472 10	0.433 11	0.236 6	0.669 17	- short, robu	Ø 1,0 ust head	Ø 1,6
532N	Perfectly flush cut	0.472 10	0.433 11	0.236 6	0.748 19	-	Ø 0,8	Ø 1,6

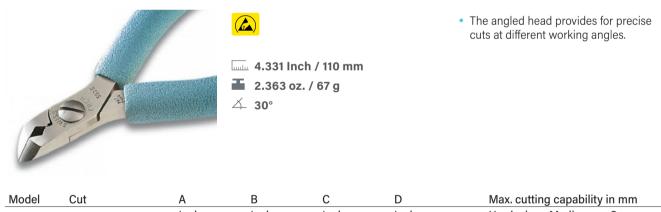
Kits

# Side Cutters and Tip Cutters | Series 500 Medium

### Side cutter - tapered head



### Tip cutter - angled, wide, robust head



N	lodel	Cut	A		В		С		D		Max. cuttin	g capability	in mm
			Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
5	03E	Flush	0.354	9	0.433	11	0.236	6	0.748	19	- wide, robus	Ø 1,0 t head	Ø 1,6
5	04AE	Flush	0.354	9	0.433	11	0.236	6	0.748	19	pointed, rou	Ø 0,8 Inded head	Ø 1,3



#### Tip cutter - angled narrow head • The angled head provides for precise cuts at different working angles. 102 • Narrow, robust head, suitable 4.724 Inch / 120 mm for working with high cutting force in confined areas. T. 2.399 oz. / 68 g ⊥ 35° С D Model Cut A В Max. cutting capability in mm Inch mm Inch mm Inch mm Inch mm Hard wire Medium Copper hardness wire 555E 0.236 6 0.433 11 0.256 6 0.945 24 Ø 0,6 Ø 1,3 Flush Relieved cutting edge for easy access. 4.528 Inch / 115 mm T 2.399 oz. / 68 g Ă 40° Model Cut А В С D Max. cutting capability in mm Inch Inch Inch Inch Medium Copper mm mm mm mm Hard wire hardness wire 0.236 6 0.433 11 0.236 6 0.827 21 Ø 0,6 Ø 1,3 572E Flush Suitable for working on printed-circuit boards, component connections, can be used in both 90° and 180° applications 4.528 Inch / 115 mm T. 2.399 oz. / 68 g ⊥ 40° Model С Max. cutting capability in mm Cut A В D Inch Medium Hard wire Copper mm Inch mm Inch mm Inch mm hardness wire

Kits

582E

Flush

0.236 6

0.433 11

0.236 6

1.024 26

Ø 1,3

Ø 0,6





### 

0.157 4

0.433 11

- Suitable for working on printed-circuit boards, component connections, can be used in both 90° and 180° applications.
- With safety device for wire scraps.

ø 0,4

ø 1,0

Model	Cut	А		В		С		D		Max. cuttin	g capability	in mm
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
582EW	Flush	0.236	6	0.433	11	0.236	6	1.024	26	-	Ø 0,6	Ø 1,3

Re	FO		<ul> <li>(𝑘▲)</li> <li>□□□ 4.52</li> <li>■ 2.39</li> <li>△ 30°</li> </ul>			ım			<ul> <li>High precision tip cutter, bent.</li> <li>Practical rework tool.</li> <li>For cutting DIL contacts directly on the component.</li> <li>Ideal for densely printed boards.</li> <li>Non-reflecting surface</li> <li>ESD-safe</li> </ul>
Model	Cut	А	В		С		D		Max. cutting capability in mm
		Inch r	nm Inch	mm	Inch	mm	Inch	mm	Hard wire Medium Copper hardness wire

0.236 6

1.024 26

<ul> <li>↓ 4.331 lnch / 110 mm</li> <li>↓ 2.363 oz. / 67 g</li> <li>↓ 45°</li> </ul>										uitable for find ircuits or mini		
Model	Cut	A		В		С		D		Max. cuttir	ig capability	in mm
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
575E		0.157	4	0.433	11	0.236	6	0.866	22	-	Ø 0,2	Ø 0,6

Flush

593AE

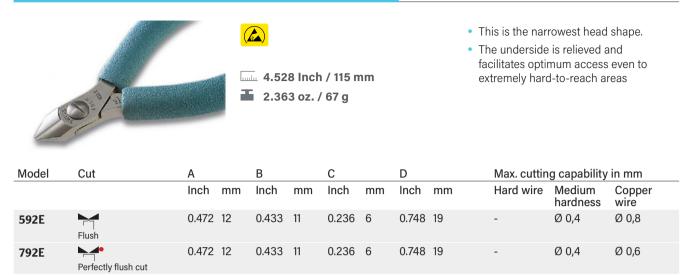
Flush



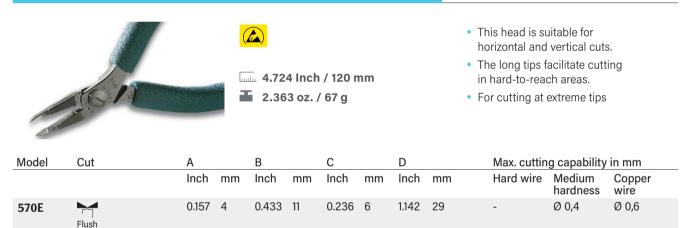
Side cutters and tip cutters

Pliers

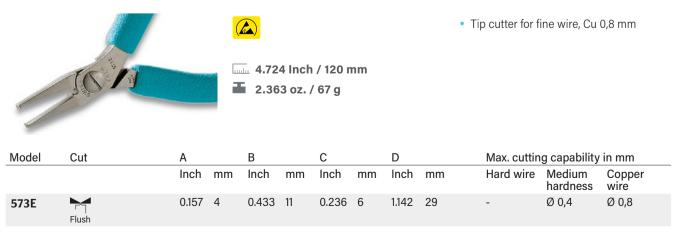
# Side cutter - pointed relieved head



## Tip cutter - straight long relieved head



# Tip cutter - straight head for vertical use



Weller



# Series 800 Maxi



A = Length of cutting edges
B = Head width
C = Head thickness
D = Head length

### Side cutter - oval head



**a** 2.363 oz. / 67 g

- This is the most widely used head shape.
- Fits for all cutting applications where easy access is given
- It is robust and offers the highest cutting capacity.

Model	Cut	А	В	С	D	Max. cutting capability in mm	l
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire Medium Copp hardness wire	er
812N	Semi-flush	0.590 15	0.531 13.5	0.284 7.2	0.827 21	Ø 0,6 Ø 1,2 Ø 1,8	
896E	Semi-flush	0.590 15	0.531 13.5	0.284 7.2	0.827 21	Ø 0,6 Ø 1,2 Ø 1,8 for cutting hard wires, Kovar <sup>®</sup> , connector pins	
822N	Flush	0.590 15	0.531 13.5	0.284 7.2	0.827 21	- Ø 1,2 Ø 1,8	

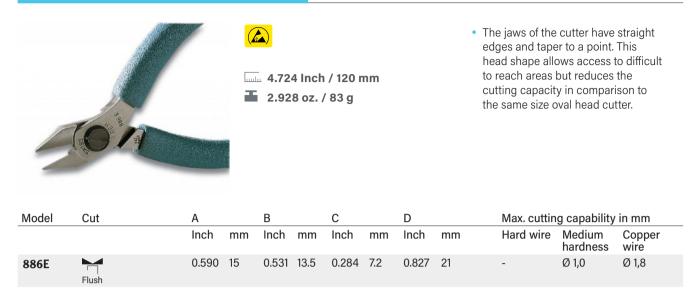


Side cutters and tip cutters

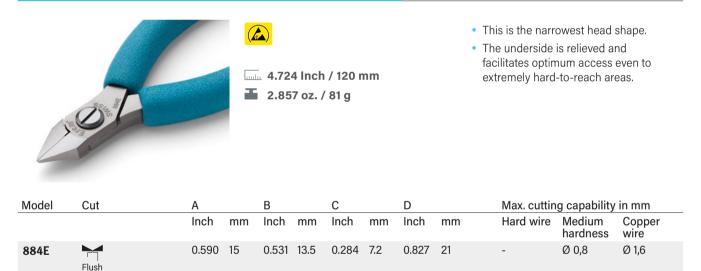
Pliers

Tweezers

### Side cutter - tapered head



### Side cutter - pointed relieved head



Kits

Special tools



# **Tungsten-carbide cutters**



A = Length of cutting edges B = Head width C = Head thickness D = Head length

### Side cutter - oval head, Miniature cutter



4.528 Inch / 115 mm
2.36 oz. / 67 g

- This is the most widely used head shape.
- Fits for all cutting applications where easy access is given
- It is robust and offers the highest cutting capacity.

Model	Cut	А	В	С	D	Max. cutti	ng capabil	ity in mm	
		Inch	Inch mm	Inch mm	Inch mm	Piano wire	Hard wire	Medium hardness	Copper wire
622TX	Flush	0.315 8	0.354 9	0.236 6	0.590 15	Ø 0,2	Ø 0,4 miniature	Ø 0,6 cutter	Ø 1,2
599T	Semi-flush	0.472 12	0.433 11	0.236 6	0.748 19	Ø 0,6	Ø 0,8	Ø 1,0	Ø 1,5
599TF	Flush	0.472 12	0.433 11	0.236 6	0.748 19	Ø 0,6	Ø 0,8	Ø 1,0	Ø 1,5



### Side cutter - tapered head



- 4.528 Inch / 115 mm 2.36 oz. / 67 g
- The jaws of the cutter have straight edges and taper to a point. This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.

Model	Cut	А	В	С	D	Max. cutting cap	ability in mm
		Inch	Inch mm	Inch mm	Inch mm	Piano Hard wire wire	Medium Copper hardness wire
595T	Semi-flush	0.472 12	0.433 11	0.236 6	0.748 19	Ø 0,4 Ø 0,6	Ø 0,8 Ø 1,5
595TF	Flush	0.472 12	0.433 11	0.256 6	0.748 19	Ø 0,4 Ø 0,6	Ø 0,8 Ø 1,5
2476TX1	Flush	0.433 11	0.433 11	0.236 6	0.011 19	Ø 0,3 Ø 0,4	Ø 0,5 Ø 1,0
576TX1	Flush	0.433 11	0.433 11	0.236 6	0.011 19	Ø 0,3 Ø 0,4	Ø 0,5 Ø 1,0

### Tip cutter - pointed relieved head



4.528 Inch / 115 mm 67 g

- This is the narrowest head shape.
- The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.

Model	Cut	А	В	С	D	Max. cutting capability in mm
		Inch	Inch mm	Inch mm	Inch mm	Piano Hard Medium Copper wire wire hardness wire
576TX	Flush	0.433 11	0.433 11	0.236 6	0.748 19	Ø 0,1 Ø 0,2 Ø 0,3 Ø 1,0



### Tip cutter - angled wide head



• The angled head provides for precise cuts at different working angles.

Model	Cut	А	В		С		D		Max. cutt	ing capabi	lity in mm	
		Inch	Inch	mm	Inch	mm	Inch	mm	Piano wire	Hard wire	Medium hardness	Copper wire
503ET	Semi-flush	0.354 9	0.433	11	0.236	6	0.748	19	Ø 0,4	Ø 0,6	Ø 0,8	Ø 1,2
503ETF	Flush	0.354 9	0.433	11	0.236	6	0.787	20	Ø 0,4	Ø 0,6	Ø 0,8	Ø 1,2



# **Special applications**



A = Length of cutting edges B = Head width C = Head thickness D = Head length

# Special applications: hard wires



5.394 Inch / 137 mm **3**.527 oz. / 100 g

- Side cutter with compound action.
- For cutting hard wires with minimal effort

Model	Cut	A	В	С	Max. cutting capacity in mm
		Inch mm	Inch mm	Inch mm	Copper wire
E147A	Semi-flush	0.472 12	0.413 10.5	0.284 7.2	Ø 1,8 for cutting hard wires with minimal effort
E147B	Semi-flush	0.472 12	0.413 10.5	0.295 7.5	Ø 1,8 for cutting hard wires with minimal effort
E147AT	Semi-flush	0.472 12	0.413 10.5	0.295 7.5	Ø 1,8 for cutting hard wires with minimal effort

# Special applications: cutting printed-circuit boards



### 

- 4.528 Inch / 115 mm **1** 2.787 oz. / 79 g
- Side cutter, suitable for cutting printed-circuit boards

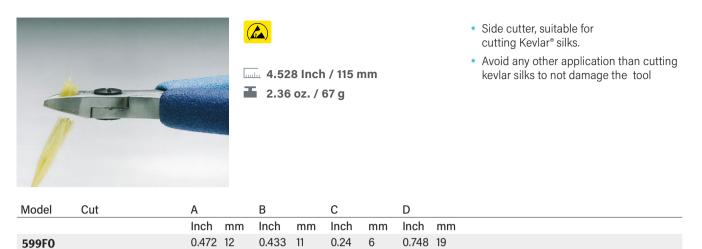
**Precision Tools** 

331

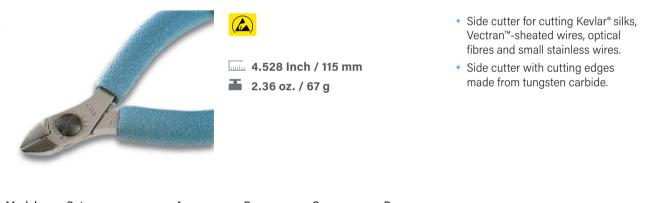
Model		D max.		B max.		
		Inch	mm	Inch	mm	
884EPCM	Flush	0.0591	1.5	0.078	2.0	

Weller

# Special applications: Kevlar® silks



### Special applications: Special tool steel



Model	Cut	А		В		С		D	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm
599TF0	Semi-flush	0.472	12	0.43	11	0.24	6	0.748	19

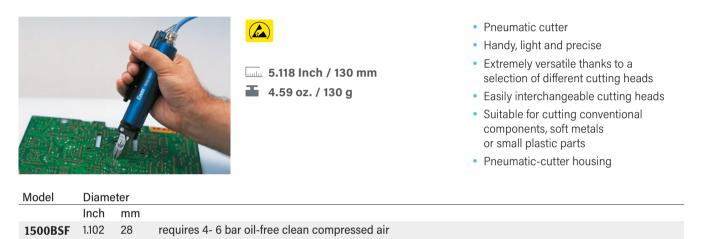


# Pneumatic side cutter and tip cutter



- A = Length of cutting edges
- B = Head width
- C = Head thickness
- D = Head length

### Pneumatic side cutter and tip cutter



### Side cutter - oval head for 1500BSF

	SS B THE			1.16	oz. / 3	5 g		<ul> <li>This is the standard head shape.</li> <li>It is used for all cutting jobs in easy-to-reach areas.</li> <li>The oval head provides for a high cutting capacity and is characterised by its robustness.</li> </ul>
Model	Cut	А		В		С		Max. cutting capacity in mm
		Inch	mm	Inch	mm	Inch	mm	Copper wire
1512N	Semi-flush	0.394	10	0.413	10.5	0.24	6	Ø 1,6
1522N	Flush	0.394	10	0.413	10.5	0.24	6	Ø 1,6

### Side cutters - tapered head cutting head for 1500 BSF

				1.16	oz./3	5 g		<ul> <li>The edges of the cutter head are straight and taper to a point, allowing access to hard to reach area.</li> </ul>
Model	Cut	А		В		С		Max. cutting capacity in mm
		Inch	mm	Inch	mm	Inch	mm	Copper wire
1522NA		0.354	0	0.413	10 5	0.24	6	Ø 1,4

### Pointed relieved head for 1500 BSF

				<b>a</b> i 1.12	oz. / 3	2 g		<ul> <li>This is the narrowest head shape.</li> <li>The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.</li> </ul>
Model	Cut	А		В		С		Max. cutting capacity in mm
		Inch	mm	Inch	mm	Inch	mm	Copper wire
1522NB		0.354	9	0.413	10.5	0.24	6	Ø 1,2

### Cutting head for 1500 BSF - tip cutter - angled head

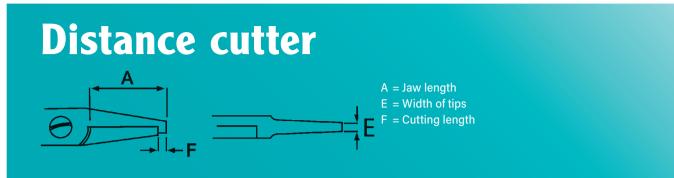
								<ul> <li>The angled head provides for precise cuts at different working angles.</li> </ul>				
2	N (3) 6			1.34 _ 30°	oz. /	38 g						
Model	Cut	A		В		С		Max. cutting capacity in mm				
		Inch	mm	Inch	mm	Inch	mm	Copper wire				
1503E	Flush	0.472	12	0.413	10.5	0.24	6	Ø 1,2				

Flush



Side cutters and tip cutters

Pliers



# Distance cutter - fixed cutting length

Distance cutter copper wire to a length of 1.5 mm/.059 Inch



**4.724 Inch / 120 mm 2.36 oz. / 67 g** 

- Special tool steel
- ESD-safe
- Fixed cutting length
- Reduces mechanical shock on components

Model	Cut	А	E		F		Max. cutting	capacity in mm
		Inch mm	Inch n	mm	Inch	mm	Copper wire	
530E15	Flush	0.787 20	0.118 3	3	0.059	1.5	Ø 1,2	cuts copper wire to a length of 1,5 mm / 0,059 Inch
530E13	Flush	0.787 20	0.118 3	3	0.051	1.3	Ø 1,2	cuts copper wire to a length of 1,3 mm / 0,051 lnch
530E08	Flush	0.787 20	0.118 3	3	0.031	0.8	Ø 1,2	cuts copper wire to a length of 0,8 mm / 0,031 lnch
530E06	Flush	0.787 20	0.118 3	3	0.023	0.6	Ø 1,2	cuts copper wire to a length of 0,6 mm / 0,023 Inch
530EREC	Flush	0.787 20	0.118 3	3	0.051	1.3	Ø 1,2	cuts copper wire to a length of 1,3 mm / 0,051 lnch

Tweezers

Kits

### **Distance cutter**

### Distance cutter, cuts wire to a length of 1.5 mm/.059 Inch

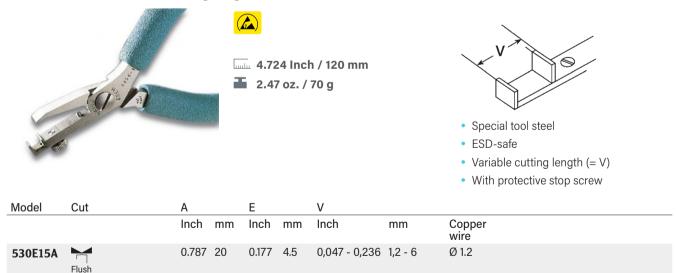


- Special tool steel
- ESD-safe
- Fixed length distance cutter
- Tapered 45°

Model	Cut	А	E	F	Max. cutting capacity in mm
		Inch mm	Inch mm	Inch mm	Copper wire
549E	Flush	0.787 20	0.118 3	0.059 1.5	Ø 1,2
549E10	Flush	0.787 20	0.118 3	0.039 1	Ø 1,2
549E12	Flush	0.787 20	0.118 3	0.047 1.2	Ø 1,2

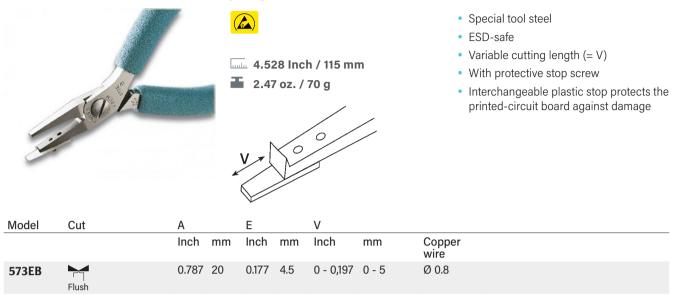
### Distance cutter, variable cutting length

Distance cutter, variable cutting length from 1.2 mm to 6 mm/ 047 to .236 Inch



### Distance cutter - variable cutting length

### Distance cutter with variable cutting length from 0 mm to 5 mm/ 0 to .197 Inch



Pliers

# **Pliers** GET AN ACCURATE AND SURE GRIP ON EVERYTHING

#### Internal patented Erem Magic Spring

The Magic Spring system used in Erem precision tools is unique. It is integral to the cutting head and provides a constant closing and re-opening force. It is highly reliable, makes the tools easy to use and reduces operator fatigue.

#### **High-precision screw joint**

This self-locking screw joint system gives a smooth cutting and opening action and ensures that there is no blade overlap or play.

- Reduce costs thanks to long life
- Onstant spring force
- Guarantees more than 1 million operations
- Smooth jaw action with no play
- No damaging of sensitive components

#### **Precision-ground jaws**

The very precisely worked tips get a firm and sure grip on even the thinnest of parts.

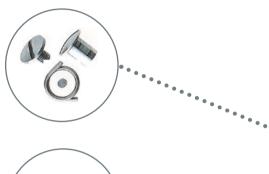
The choice of high-quality materials and meticulous tempering are especially important during the manufacturing of these tweezers.

Oround with the greatest precision

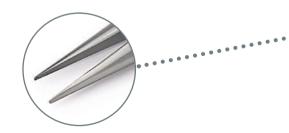
#### **Special tool steel**

Erem electronics tools are made from bright steel. They are not drop forged. The special tool steel is made using a unique Swiss processing technique.

The bright tool steel gives additional strength and toughness to the tools to promote a long service life.







Pliers



### **Ergonomically shaped handles**

 For high comfort, better grip and added safety

### Erem - Maximum Opening Stop

Limits the cutting-edge tips from opening more than 5 mm/.197 Inch. The limited extent to which the handles can open prevents user hand fatigue.

COMFORTABLE AND FATIGUE-FREE WORKING.

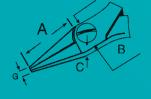


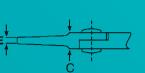
### ESD-safe

The interchangeable foam-cushion handles are ESD-safe and are fitted as standard on all Erem cutters and pliers. Tweezers



# Series 500 Medium

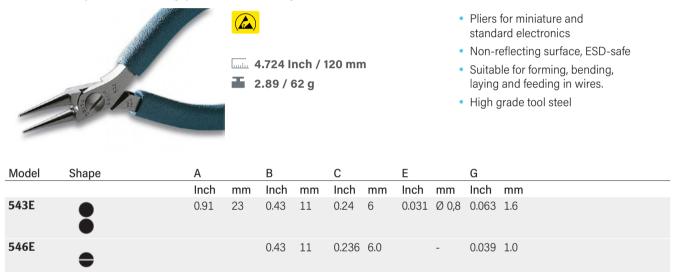




- A = Jaw length
- B = Head width
- C = head thickness
- E = Width of tips G = Total height of both tips

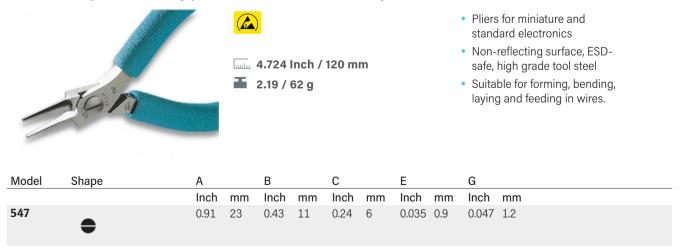
### **Round nose pliers**

Round nose pliers with very precise, smooth jaws.



### Needle nose pliers

Needle nose pliers with very precise, smooth and rounded jaws.





# Flat nose pliers

				4.724   2.36 /		120 mi	m	Ū		<ul> <li>Pliers for miniature and standard electronics</li> <li>Non-reflecting surface, ESD-safe, high grade tool steel</li> <li>Suitable for gripping flat workpieces.</li> </ul>
Model	Shape	А		В		С		E		G
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch mm
542E	=	0.91	23	0.43	11	0.24	6	0.055	1.4	0.055 1.4

Flat nose pliers with smooth jaws and precision-machined edges.

### Flat nose pliers with replaceable nylon jaws.

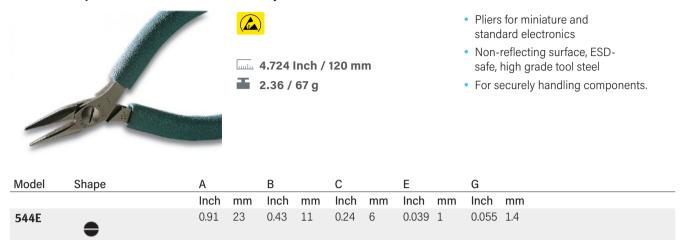
			▲ 4.921 ▲ 2.36		125 mi	n			<ul> <li>stand</li> <li>Non-safe,</li> <li>Nylor and s</li> <li>Suita</li> </ul>	s for miniature and dard electronics reflecting surface, ESD- high grade tool steel n jaws prevent nicking scratching. ible for forming precious metals component connections.
Model	Shape	А	В		С		Е		G	
		Inch n	nm Inch	mm	Inch	mm	Inch	mm	Inch	mm
531E	=	0.91 2	23 0.43	11	0.24	6	0.2	5	0.12	3

Kits

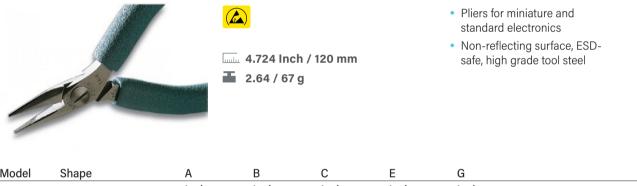


### Chain nose pliers

Chain nose pliers with narrow half-round jaws.



### Chain nose pliers with inside-serrated jaws for secure handling



Model	Shape	A	В	С	E	G
		Inch mm	Inch mm	Inch mm	Inch mm	Inch mm
544D	•	0.91 23	0.35 9	0.26 6.5	0.039 1	0.055 1.4



## Series 2400 MagicSense

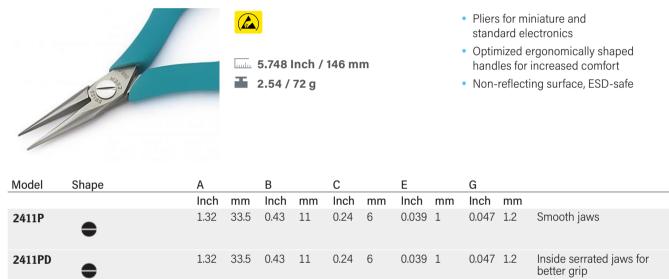




- = Jaw length
- = Head width
- = head thickness = Width of tips
- = Total height of both tips

## Needle nose pliers

Needle nose pliers with very precise, smooth and rounded jaws.





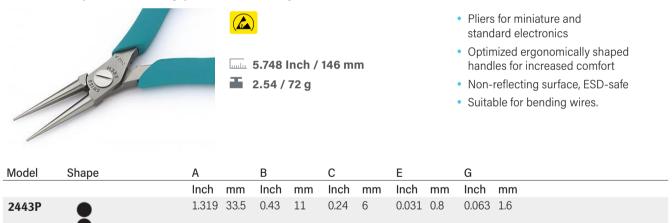
#### Flat nose pliers

Pliers for miniature and • standard electronics 10 • Optimized ergonomically shaped 5.748 Inch / 146 mm handles for increased comfort T. 2.54 / 72 g • Non-reflecting surface, ESD-safe • Suitable for gripping flat workpieces. Model Shape A В С Е G Inch mm Inch mm Inch mm Inch mm Inch mm 1.32 33.5 0.43 0.24 3.4 0.047 1.2 11 6 0.13 2442P

Flat nose pliers with smooth jaws and precision-machined edges.

### **Round nose pliers**

Round nose pliers with very precise, smooth jaws



 Robust, high-precision tools for use in electronics and aeronautical engineering

• The required diameter is set

## **Stripping pliers**

Weller

## High precision stripping pliers

#### Pliers for front stripping 0.25 mm - 1.02 mm .010 Inch - .040 Inch (AWG 30 - 18)

**1** 2.65 / 75 g

4.724 Inch / 120 mm

Store C			A H	→ → _ ↑ G		]		• E • S a	y means of screws SD-safe uitable for all types nd optical fibres. nterchangeable side	
		E = \ G = 1		f tips ight of	both tip ing blac					
Model	А		Е		G		н		Wire diameter	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
510AE	0.83	21	0.20	5	0.16	4	0.35	9	0,010 - 0,040	0,25 - 1,02

#### Pliers for front stripping 0.06 mm - 0.6 mm .002 Inch - .023 Inch (AWG 42 - 24)

	2	I	A = J; E = V F = D G = T	2.82 / A P P P P P P P P P P P P P P P P P P	gth f tips	G hangea	able bla	ide	E	<ul> <li>electronic</li> <li>The requi by means</li> <li>Screwdriv</li> <li>Interchan</li> <li>ESD-safe</li> <li>Unique pr free stripp</li> <li>Suitable for</li> </ul>	red diameter is a of screws ver and key are i geable blades	cal engineering set ncluded age- s. sulation,
Model	А		Е		F		G		Н		Wire diamete	r
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
552E	0.91	23	0.24	6	0.39	1	0.43	11	0.35	9	0,002 - 0,023	0,06 - 0,6

Kits



552S

#### Side stripping 0.06 mm - 0.6 mm .002 Inch - .023 Inch (AWG 42 - 24)

0.82 21

0.24

6

0.24 6

0.43

11

0.354 9

eo maio in		E = W	A F H w length /idth of tips repth of interv	) E	able blac	de	=	electron The req by mean Screwdd Intercha ESD-sat	nics and aerona uired diameter ns of screws river and key a angeable blade	re included s amage-
			otal height of ength of cutt				•		e for all types o Tefzel and opti	
						•		ed stripping ler o side stripping	•	
4.724 Inch / 120 mm							•		e for simple and g of optical fibr	
2.02 / 00 g							•	Non-ref	lecting surface	
Model	А	E	F		G		Н		Wire diam	eter
	Inch m	m Inch	mm Inch	mm	Inch	mm	Inch	mm	Inch	mm

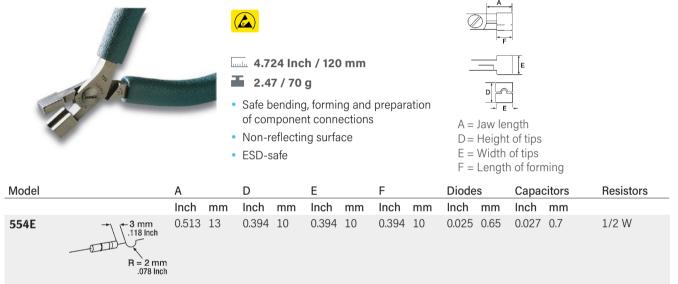
0.002 - 0.024 0,06 - 0,6



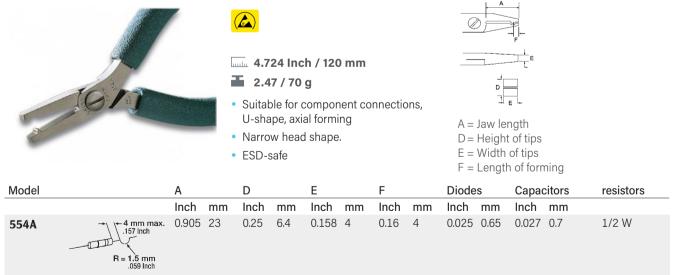
## **Forming pliers**

### Forming pliers for passive components

#### Forming pliers for component connection, U-shape.

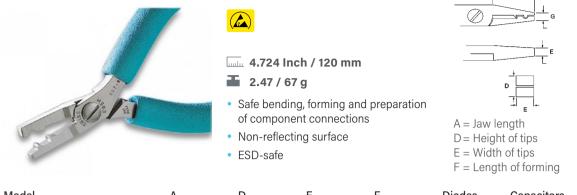


#### Forming pliers for component connections, U-shape, axial forming.





#### Forming pliers for cutting and bending components



Model		А		D		Е		F		Diode	S	Capad	citors	resistors
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	
50788	3 mm + R = 1.5 mm Min. 4 mm .118 linch	0.905	23	0.27	6.9	0.17	4.2			0.025	0.65	0.027	0.7	1/2 W

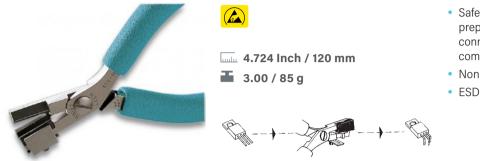
#### Forming pliers for cutting and bending

	,		5								<b>├</b>	A				
		indu 4	.72	4 Inc	:h / 120	0 mm			_		t	E				
	■ 2.36 / 67 g															
				Safe bending, forming and preparation												
Concernant of	The manual second		of	of component connections								ngth				
5-		_	• No	<ul> <li>Non-reflecting surface</li> </ul>							D = Height of tips					
			• ES	)-sa	əfe					E =	Width	of tips				
			20							F =	Lengt	n of forr	ning			
Model		А	D			Е		F		Diode	es	Capa	citors	resistors		
		Inch m	m Inc	h	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm			
50789Z	→ + 2,5 mm .098 Inch	"0.905 23	0.1	30	3.3	0.17	4.2			0.25	0.65	0.027	0.7	1/2 W		

Side cutters and tip cutters

## Forming plier for bending flat components

Forming plier for bending flat components, contacts, power transistors, Triac connections to a right angle.

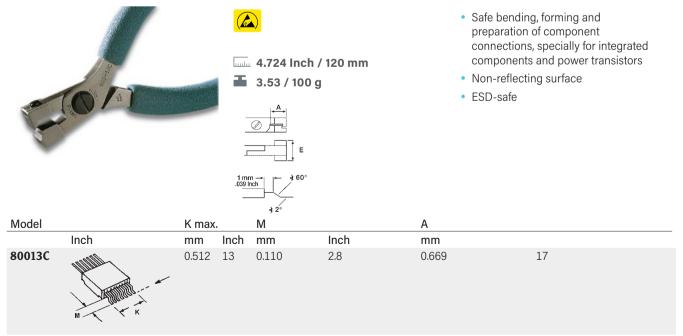


- · Safe bending, forming and preparation of component connections, specially for integrated components and power transistors
- Non-reflecting surface
- ESD-safe



## High precision forming pliers for Flat Packs, Quads

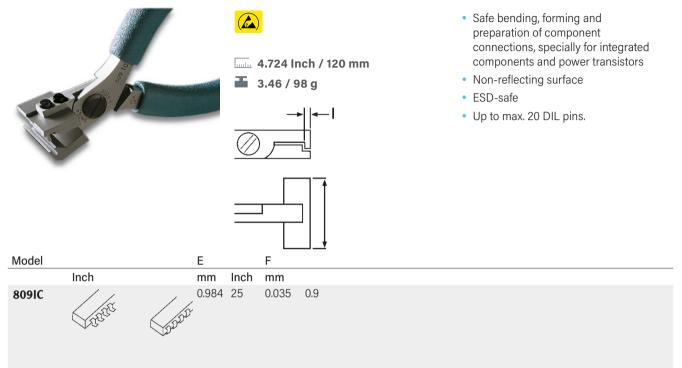
Forming plier for bending flat components, contacts, power transistors, Triac connections to a right angle.





## High precision forming pliers for DIL pins

#### Forming plier for cutting and bending DIL pins through 90° in one operation.



### Pliers | Forming pliers



Weller\*



# Tweezers

# EREM MANUFACTURES A WIDE RANGE OF TWEEZERS.



- Ergonomically shaped handles reduce Carpal Tunnel Syndrome (CTS) and early hand fatigue
- Two-color, thermally insulated softgrip handles made from soft foam material ensure high user comfort
- Manufactured from non-magnetic, acidproof and stainless steel alloy

and the second s



#### **ESD**-safe

Erem Swiss Made

All tweezers with softgrip are ESD-safe.

#### Pyroplast coating

1

The Pyroplast coating is not available on all Erem tweezers. It is made to order and requires a minimum order quantity.



Side Cutters and Tip Cutters

Pliers

**Fweezers** 



#### Hardened steel

Tweezers made from hardened steel are typified by their particularly hard tips, which ensure great durability. The tweezers are magnetic and the material may rust.

#### Titanium

Titanium tweezers are light weight and resistant to high temperatures.

#### **Stainless steel**

Tweezers made from stainless steel have robust tips and do not rust. The material is less hard than hardened steel.

## Erem Special stainless steel

**LARGE SELECTION** of matching SMD tweezers and cutting tweezers for individual applications

This alloy is non-magnetic. The tweezers do not rust and are acid-proof and heat-resistant up to  $300^{\circ}C$  ( $512^{\circ}F$ ).





## **Precision tweezers**

### Precision tweezers: Pointed tips straight

 For applications in microelectronics, jewelrymaking, watchmaking, medicine and laboratory technology

 Suitable for delicate standard applications and precision work on small components or wires

- For all models with the suffix SA or SASL in the order number: Special stainless steel, non-magnetic, nonrusting, acid-proof, heat-resistant
- For all models with the suffix S in the order number: Stainless steel, robust tips, non-rusting, non-reflecting surface



	Model	Weigh	it	Material	Description
		OZ.	g		
1655	M5S	0.21	6	Stainless steel	Micro-tweezers, very pointed tips, e.g. for precision work under a microscope.
<b>4.252 Inch</b> / 108 mm	Model	Weigh	ıt	Material	Description
		OZ.	g		· · · · ·
53	ACSA	0.56	16	Special stainless steel	Precision tweezers with serrated finger grips for secure handling. For precise bending and holding of components or wires.
5	20AS	0.42	12	Special stainless steel	Precision tweezers with serrated finger grips and inside-serrated tips for secure handling. Guide pin to avoid overlapping of tips. For precise bending and holding of components or wires.
4.331 Inch / 110 mm	Model	Weigh	ıt	Material	Description
		oz.	g		
12 60	3CSA	0.39	11	Special stainless steel	Precision tweezers, standard model for delicate work.
111 (6)	3CSASL	0.39	11	Special stainless steel	Precision tweezers, standard model for delicate work. Same as 3CSA, but economy model.
in the	53CSA	0.39	11	Special stainless steel	Precision tweezers with anti-crush feature.Prevents damage to sensitive components. Tweezers relieved at front for secure handling.



Cutters
Tip
and
Cutters
Side

Kits

4.724 men 7 120 mm	Model	weign	L	Waterial	Description
		OZ.	g		
	3SASL	0.49	14	Special stainless steel	Precision tweezers with pointed tips for work in microelectronics. Same as 3SA, but economy model.
	00BSA	0.71	20	Special stainless steel	Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics. Model same as OOSA, but with serrated finger grips for secure handling.
Inth All	OOCSA	0.64	18	Special stainless steel	Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics. Model same as OOSA, but with shorter tips.
	3SA	0.49	14	Special stainless steel	Precision tweezers with pointed tips for work in microelectronics.
	OODSA	0.71	20	Special stainless steel	Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics. Model same as OOSA, but with serrated finger grips and inside-serrated tips for secure handling.
151 GB	OOSASL	0.39	20	Special stainless steel	Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics. Same as OOSA, but economy model.
(0) @	OOSA	0.71	20	Special stainless steel	Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics.
1.05	1SASL	0.49	14	Special stainless steel	Precision tweezers with pointed tips for standard applications. Same as 1SA, but economy model.
1-84-states	1SA	0.49	14	Special stainless steel	Precision tweezers with pointed tips for standard applications.
	AAZ	0.56	16	Stainless steel, nickel- plated	Precision tweezers with medium-pointed tips, nickel-plated. Suitable for electronic assembly tasks.

Material

Description

4.724 Inch / 120 mm

Model

Weight



4.921 Inch / 125 mm	Model	Weight	t	Material	Description
		OZ.	g		
Lis ens	AAS	0.56	16	Stainless steel	Precision tweezers with fine but robust tips.
1354 @	AASA	0.56	16	Special stainless steel	Precision tweezers with fine but robust tips for standard applications.
LASS DE	AASASL	0.56	16	Special stainless steel	Precision tweezers with fine but robust tips for standard applications. Same as AASA, but economy model.
20	АМ	0.60	17	Brass	Precision tweezers made from brass.
5.118 Inch / 130 mm	Model	Weight	t	Material	Description
		oz.	g		
	249SA	0.71	20	Special stainless steel, pointed synthetic tips (PPS)	Precision tweezers with pointed synthetic tips (PPS) and serrated finger grips for secure handling. Volume resistance 16 $\Omega$ /cm. Heat-resistant up to 250 °C (480 °F). Resistant to acids and molten soldering tin. Water-repellent.
	249CER	0.84	24	Special stainless steel, ceramic tips	Precision tweezers with ceramic tips and serrated finger grips for secure handling.
5.512 Inch / 140 mm	Model	Weight	t	Material	Description
		OZ.	g		
ä	RRS	1.05	30	Stainless steel	Precision tweezers with strong tips for heavy-duty applications.
	SSSA	0.39	11	Special stainless steel	Precision tweezers with long, narrow grips and low tension, responds to minimal pressure. The long grips allow precision work close to heat sources.
5.906 Inch / 150 mm	Model	Weight oz.	g	Material	Description
10 % C	29SA	0.92	26	Special stainless steel	Reverse-action tweezers with wide, rounded tips. For holding parts by reverse clamping action. Insulated handles, e.g. for protecting against heat.
	Model	Weight	t	Material	Description
		OZ.	g		
1 - Standa	21SA	0.81	23	Special stainless steel	Precision tweezers with medium-pointed tips and serrated finger grips and inside-serrated tips for secure handling. Very robust. The long grips allow precision work close to heat sources.



- For precision work e.g. under a microscope
- Relieved shape facilitates excellent access to the most confined spaces
- For all models with the suffix SA or SASL in the order number: Special stainless steel, non-magnetic, nonrusting, acid-proof, heat-resistant
- For all models with the suffix S in the order number: Stainless steel, robust tips, non-rusting, non-reflecting surface



	order number: Stainless steel, robust tips, non-rusting, non-reflecting surface											
	Model	Weight		Material	Description							
		OZ.	g	<b>a</b> : 1.1								
HAL S	M4AS	0.32	9	Stainless steel	Micro-tweezers, very pointed tips, e.g. for working under a microscope.							
4.331 Inch / 110 mm	Model	Weigh	t	Material	Description							
		oz.	g									
1.56	4SA	0.45	13	Special stainless steel	Precision tweezers with very pointed tips.							
3060 (C)	4SASL	0.46	13	Special stainless steel	Precision tweezers with very pointed tips. Same as 4SA, but economy model.							
4.528 Inch / 115 mm	Model	Weigh	t	Material	Description							
		oz.	g									
1 1980 to 192	5MBS	0.42	12	stainless steel	Precision tweezers with extremely pointed tips (~ 0.03 x 0.07 mm/.002 Inch) for use in dissection procedures and working under a microscope. For use on soft materials only.							
4.04 42	5FSA	0.42	12	Stainless steel	Precision tweezers with extremely pointed tips (~ 0.05 x 0.1 mm/.003 Inch) for use in dissection procedures and working under a microscope. For use on soft materials only.							
5.55	5SA	0.42	12	Special stainless steel	Precision tweezers with very pointed tips, suitable for very fine wires.							
3484 400	5SASL	0.42	12	Special stainless steel	Precision tweezers with very pointed tips, suitable for very fine wires. Same as 5SA, but economy model.							
11 6	2SA	0.56	16	Special stainless steel	Precision tweezers with medium-pointed tips.							
14 000	2SASL	0.56	16	Special stainless steel	Precision tweezers with medium-pointed tips. Same as 2SA, but economy model.							
4.724 Inch / 120 mm	Model	Weigh	t	Material	Description							
		OZ.	g									
0.0	258SA	0.53	15	Special stainless steel, synthetics tins (PPS)	Precision tweezers with pointed synthetic tips (PPS) and serrated finger grips for secure handling. Volume resistance 16 $\Omega$ /cm. Heat-resistant up to 250 °C (480 °F). Resistant to acids and molten soldering tin. Water-repellent							

tips (PPS)

soldering tin. Water-repellent.

### Precision tweezers: Pointed tips bent

 For applications in biology, medicine, laboratory technology and microelectronics

 Bent shape facilitates access to confined spaces For all models with the suffix SA or SASL in the order number: Special stainless steel, nonmagnetic, nonrusting, acid-proof, heat-resistant



4.331 Inch / 110 mm	Model	Weigh	nt	Material	Description
		OZ.	g		
1035	3CBS	0.53	11	Stainless steel	Precision tweezers, curved 40°, with pointed tips, for precision work such as assembly on printed-circuit boards.
115 mm	Model	Weigł	nt	Material	Description
		oz.	g		
90-91	5CSA	0.42	12	Special stainless steel	Precision tweezers, curved 30°, relieved. Pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
56+51 Test	5BSA	0.42	12	Special stainless steel	Precision tweezers, curved 30°, relieved. Pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
11-11	51SA	0.42	12	Special stainless steel	Precision tweezers, curved 30°, relieved. Very pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
51-51	51SASL	0.42	12	Special stainless steel	Precision tweezers, curved 30°, relieved. Very pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on. Same as 51SA, but economy model.
3424 @	5ASA	0.42	12	Special stainless steel	Precision tweezers, lightly curved 15°, relieved. Very pointed tips, e.g. for installing small components.
112 00	5ASASL	0.42	12	Special stainless steel	Precision tweezers, lightly curved 15°, relieved. Very pointed tips, e.g. for installing small components. Same as 5ASA, but economy model.

Description

Material



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	7SA	0.53	15	Special stainless steel	Precision tweezers, curved, relieved, with pointed tips. Excellent handling in confined spaces.
TAX SO	7SASL	0.53	15	Special stainless steel	Precision tweezers, curved, relieved, with pointed tips. Excellent handling in confined spaces. Same as 7SA, but economy model.
5.512 Inch / 140 mm	Model	Weigh	t	Material	Description
		oz.	g		
2	65ASA	0.39	11	Special stainless steel	Precision tweezers, curved 50°. Very pointed tips. For working with extra-small chips and other miniature components.
5.906 Inch / 150 mm	Model	Weigh	t	Material	Description
		oz.	g		· · ·
i	24SA	0.78	22	Special stainless steel	Precision tweezers, curved 40°, with robust pointed tips. Serrated finger grips and inside-serrated tips for secure handling. Guide pin to avoid overlapping of tips. Ideally suitable for soldering and assembly jobs.
100 mg	30SA	0.92	26	Special stainless steel	Reverse-action tweezers, curved 50°, with robust pointed tips. Fibreglass handles for protection against heat. Reverse clamping action for comfortably holding parts. Particularly suitable for

Weller

120 mm

Model

Weight

g

oz.



### Precision tweezers: Flat round tips straight

- Suitable for all standard gripping applications and assembly jobs on printed-circuit boards, e.g. in the goldsmith and jewelry industries
- For all models with the suffix SA or SASL in the order number: Special stainless steel, nonmagnetic, nonrusting, acid-proof, heat-resistant



4.724 Inch / 120 mm	Model	Weigh	t	Material	Description
		OZ.	g		
1414 402	2ASA	0.53	15	Special stainless steel	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 Inch.
gachest 2	2ASASL	0.53	15	Special stainless steel	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 Inch. Same as 2ASA, but economy model.
	2ASASLT	0.53	16	Special stainless steel	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 Inch. Same as 2ASA, but with Teflon®-coated tips for non-stick holding of self-adhesive parts.
	2ASARU	0.53	16	Special stainless steel	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 Inch. Same as 2ASA, but with coated tips for non-stick holding of self-adhesive parts.
un (2)	52ASA	0.53	15	Special stainless steel	Precision tweezers with pointed, rounded and flexibly movable tips. Prevents damage to sensitive components.
	25SA	0.53	15	Special stainless steel	Precision tweezers with flat, round tips slightly wider than the 2ASARU model. Serrated finger grips for secure handling. For standard gripping jobs.

## Precision tweezers with ergonomic handles

#### 

- This series offers models with thin shaped tips to suit every application
- Ergonomically shaped handles reduce hand fatigue and facilitates comfortable working
- > Thermally insulated, soft foam handles, ESD-safe
- For all models with the suffix SA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant

4.724 Inch / 120 mm	Model	Weigh	t	Material	Description
		OZ.	g		
Eren source	E5SA	0.88	25	Special stainless steel, soft foam handles	Ergonomic precision tweezers with straight, very pointed tips for gripping fine wires.
Breef Same	E3CSA	0.88	25	Special stainless steel, soft foam handles	Ergonomic precision tweezers with long, straight and pointed tips, e.g. for assembly jobs on printed- circuit boards.
	EOOSA	1.05	30	Special stainless steel, soft foam handles	Ergonomic precision tweezers with straight, strong tips for standard applications. Very robust.
Erent see the	EOODSA	1.05	30	Special stainless steel, soft foam handles	Model same as EOOSA, but with inside-serrated tips.
NET TO A	E7SA	0.99	28	Special stainless steel, soft foam handles	Ergonomic precision tweezers with curved strong tips, e.g. for working in confined spaces.
200	E2ASA	1.05	30	Special stainless steel, soft foam handles	Ergonomic precision tweezers with straight, flat and rounded tips for simple gripping jobs. Tip width 2 mm/.078 Inch.
E SE STAR DE	E15AGW	1.05	30	Carbon-steel, soft foam handles	Cutting tweezers, carbon-steel tips.



Kits



## **SMD tweezers**

### SMD tweezers – Angled tips

- Suitable for perfect handling of chips and miniature components
- Suitable for assembling SMD printedcircuit boards or ceramic substrates
- Bent shape facilitates optimum access to confined spaces and provides excellent visibility of the area to be worked on
- For all models with the suffix CA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant



4.528 Inch / 115 mm	Model	Weight		Material	Description
		oz.	g		
THE		0.53	15	Special stainless steel	SMD tweezers, angled 45°, with pointed tips for vertical application.
A man	102ACAX	0.49	14	Special stainless steel	SMD tweezers, angled 45°, with pointed tips for vertical application. Model same as 102ACA, but reverse clamping action for easy holding.
6112	103ACA <u>i</u> 1 mm 2 mm .039 linch	0.53	15	Special stainless steel	SMD tweezers, angled 45°, with slightly wider tips for vertical application.

#### SMD tweezers – Round tips straight

- Suitable for gripping and holding round components and wires
- Blunted edges prevent damage to printed-circuit boards
- For all models with the suffix SA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant



4.331 Inch/ 110 mm	Model	Weigh	t	Material	Description
		oz.	g		
	39SA	0.53	15	Special stainless steel	SMD tweezers with round tips, dia. 0.3 mm/.011 Inch. Serrated finger grips for secure handling. For gripping small wires and cylindrical components.
	40SA	0.53	15	Special stainless steel	SMD tweezers with round tips, dia. 0.4 mm/.015 Inch. Serrated finger grips for secure handling. For gripping small wires and cylindrical components.



Pliers

Kits

Model	Weight		Material	Description
	OZ.	g		
150SAMF	0.46	13	Stainless steel	SMD tweezers with round, very narrow tips, dia. 1.2 – 2.5 mm/ .047 – .098 Inch. Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
150SAD .059118 Inch Ø1,5-3 mm 4 mm .157 Inch	0.46	13	Stainless steel	SMD tweezers with round tips, dia. 1.5 – 3 mm/.059 –.118 Inch.Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
150SA 6,8 mm 268 Inch	0.46	13	Special stainless steel	SMD tweezers with round tips, dia. 1.5 – 3 mm/.059 –.118 Inch. Serrated finger grips for secure handling. For gripping cylindrical components.
151SA 6,8 mm 268 Inch	0.46	13	Special stainless steel	SMD tweezers with round tips, dia. 3 – 6 mm/.118 236 Inch. Serrated finger grips for secure handling. For gripping cylindrical components.
	150SAMF 150SAD .059118 Inch Ø1.5-3 mm .157 Inch 150SA 6,8 mm .268 Inch 151SA	OZ.           150SAMF         0.46           150SAD         0.46           .059118 Inch         0.46           01.5-3 mm         4 mm           .157 Inch         0.46           150SA         0.46           150SA         0.46           151SA         0.46	oz.         g           150SAMF         0.46         13           150SAD         0.46         13           150SAD         0.46         13           01.5-3 mm         4 mm         13           150SA         0.46         13	oz.g150SAMF0.4613Stainless steel150SAD .059118 Inch Ø15-3 mm .157 Inch0.4613Stainless steel150SA Ø15-3 mm .157 Inch0.4613Special stainless steel150SA .6,8 mm .268 Inch0.4613Special stainless steel151SA .6,8 mm .6,8 mm0.4613Special stainless steel

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### SMD tweezers - Round tips bent

Suitable for gripping fine wires and cylindrical components

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- Blunted edges prevent damage to printed-circuit boards
- For all models with the suffix SA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant



4.528 Inch / 115 mm	Model	Weigh	t	Material	Description
		OZ.	g		
(Langer)	150SAMB	0.60	17	Special stainless steel	SMD tweezers, angled 40°, with round tips, dia. 1.2 – 2.5 mm / .047 – .098 Inch. Serrated finger grips for secure handling.
5	32BSA	0.60	17	Special stainless steel	SMD tweezers, angled 45°, with round tips, dia. 5 mm/.197 Inch.
5	32BSA20	0.60	17	Special stainless steel	SMD tweezers, angled 45°, with round tips, dia. 2 mm/.078
	32BSA25	0.60	17	Special stainless steel	SMD tweezers, angled 45°, with round tips, dia. 2.5 mm/.098 Inch.



## Locking gripping tweezers

- Gripping tweezers enable the user to hold and manipulate particularly fine wires with a diameter from 0.3 mm/.011 Inch or insulated optical fibres with a diameter of between 1.5 mm/.059 Inch and 5 mm/.197 Inch
- Suitable as a ligature clamp in dentistry
- > Can be disinfected and sterilized

4.724 Inch / 120 mm	Model	Weight		Material	Description
		oz.	g		
te te ma	940AS	0.60	17	Special stainless steel	Gripping tweezers with locking mechanism. The ring-shaped tip provides for secure handling up to a tensile force of 5 kg.

## Wafer tweezers

<ul> <li>Suitable for 3" to 6" wafers</li> <li>Serrated finger grips for secure handling</li> <li>Wafer tweezers are availab order in various sizes and other</li> </ul>		0	For all mod the order r steel, non- acid-proof	number: magnet	Special s ic, non-ru	tainless	
							A = Paddle width B = Paddle depth
4.921 Inch / 125 mm	Model	Weigl	nt	А	В	Material	Description
		OZ.	g	mm	mm		
	91SA	0.53	15	12	7	Special stainless steel	Standard wafer tweezers for 3" and 4" wafers.
5.118 Inch / 130 mm	Model	Weigl	nt	А	В	Material	Description
		OZ.	g	mm	mm		
A CONTRACTOR OF	608ASA	0.81	23	30	8.5	Special stainless steel	Wafer tweezers with flat lower paddle and 6 upper fingers for protecting wafers against damage. For 6" wafers. Model same as 600ASA, but 30 mm/1.181 Inch wide.
and the second s	600ASA	0.81	23	19.5	8	Special stainless steel	Wafer tweezers with flat lower paddle and 6 upper fingers for protecting wafers against damage. For 6" wafers.
5.906 Inch / 150 mm	Model	Weigl	nt	А	В	Material	Description
		oz.	g	mm	mm		<u>.</u>
	141SAP	1.06	30	30	8	Special stainless steel	Wafer tweezers, 150 mm with polyester tips for protecting Si, GaAs or Ti wafers against damage. For 4" - 6" wafers.

Side Cutters and Tip Cutters

Pliers

Tweezers

Special tools

Kits



## **Cutting tweezers**

<ul> <li>Suitable for cutting fine, so wires and small component</li> <li>Delivers high-precision cut</li> <li>Hardened cutting edges for long service life</li> </ul>	nts		Ū	D	-
4.528 Inch / 115 mm	Model	Weigh	nt	Material	Description
		OZ.	g		· · ·
	15AGW	0.92	26	Carbon Steel	Cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 Inch.
and the	15AGS	0.74	21	Carbon Steel	Cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 lnch.
	B15AGS	0.74	21	Carbon Steel	Black cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 lnch.
	B15AGW	0.92	26	Carbon Steel	Black cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 Inch.



Side Cutters and Tip Cutters

Pliers

## **Stripping tweezers**

- Suitable for stripping fine wires with PVC or Teflon® insulation
- Non-reflecting surface
- Please send a wire sample when ordering



4.724 Inch / 120 mm	Model	Weigh	nt	Material	Description
		oz.	g		
r	29Y30	0.78	22	carbon steel	Miniature stripping tweezers, dia. 0.25 mm / .010 Inch (AWG 30). Carbon steel. Serrated finger grips for secure handling.
1	29Y32	0.78	22	Carbon steel	Miniature stripping tweezers, dia. 0.2 mm / .007 Inch (AWG 32). Carbon steel. Serrated finger grips for secure handling.
9.	29Y34	0.78	22	Stainless steel	Miniature stripping tweezers, dia. 0.16 mm/.006 Inch (AWG 34). Stainless steel. Serrated finger grips for secure handling.
0.	29Y36	0.78	22	Stainless steel	Miniature stripping tweezers, dia. 0.13 mm/.005 Inch (AWG 36). Stainless steel. Serrated finger grips for secure handling.
2	29Y40	0.78	22	Stainless steel	Miniature stripping tweezers, dia. 0.08 mm/.003 Inch (AWG 40). Stainless steel. Serrated finger grips for secure handling.
4.724 Inch / 120 mm	Model	Weigh	nt	Material	Description
		OZ.	g		
	29W30	0.99	28	Stainless steel	Stripping tweezers with synthetic fibre handle. For wires of dia. 0.25 – 0.3 mm / .010 – .011 Inch (AWG 30 – 28).For standard and Teflon® insulation.
	XB29W301				Spare blade for 29W30

**Fweezers** 



## **Extraction tweezers**

 Suitable for extracting contacts from the rear of a plug connector



4.724 Inch / 120 mm	Model	Weight		Material	Description	
		oz.	g			
	024C	0.53	11	Stainless steel	Extraction tweezers for Sub-D connectors. Stainless steel. Outside Ø 2.15 mm/0.08 Inch (A), Inside Ø 1.75 mm/0.07 Inch (B), tip length 8 mm	

## **Special tools** IC AND SMD TOOLS, FIBER-OPTIC TOOLS





#### IC and SMD tools

IC and SMD tools with precise fine adjustment for inserting, extracting, straightening and cutting IC and SMD components

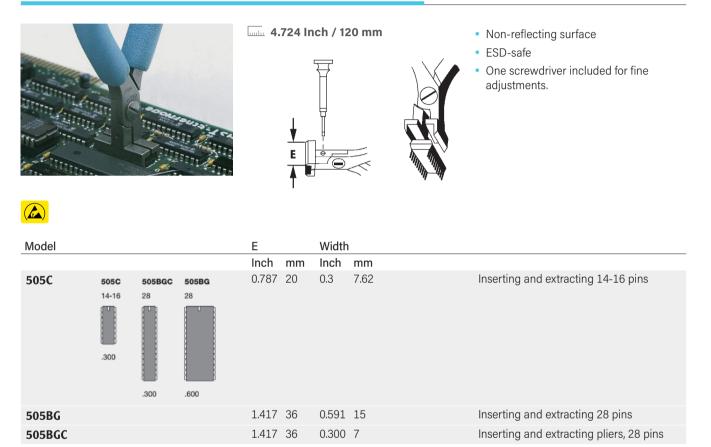


#### **Fibre optic tools**

High-precision tools for optical fibers for professional stripping, suitable for cutting Kevlar<sup>®</sup> silks, VectranTM-sheathed wires, etc.

## IC and SMD tools

#### IC and SMD tools for inserting, extracting, straightening and cutting IC and SMD components





Side cutters and tip cutters

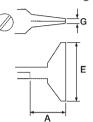
Pliers

Tweezers

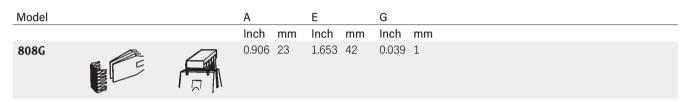
### **Pliers for straightening**



**5.118 Inch / 130 mm** 4.232 / 120 g

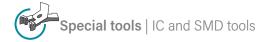


- Practical straightening tool, suitable for straightening contacts, DIL/IC connections.
- Non-reflecting surface
- ESD-safe
- Up to 16 connections possible.



## Tip cutter – straight short relieved head

and the second se	C III		<b>A</b> .331 Inc <b>1</b> .693 oz.			<ul> <li>Suitable for cutting SMD and micropackage contacts.</li> <li>High-precision tip cutter</li> <li>For connections of SMD micropackages up to 0.25 mm / .010 inch, also for pitches smaller than 1/20".</li> <li>For µ pitches below 0.5 mm / .019 inch, you will need the 670EPF</li> </ul>
Model	Cut	А	В	С	D	
		Inch mm	Inch mm	Inch mm	Inch mm	
670EP	Flush	0.118 3	0.354 9	0.236 6	0.709 18	



### Tip cutter – angled narrow head

34	100			_		ch / 115 mm z. / 68 g				<ul> <li>High precision</li> <li>Practical reword</li> <li>For cutting DI component.</li> <li>Ideal for denser</li> <li>Non-reflecting</li> <li>ESD-safe</li> </ul>	rk tool. L contacts d ely printed b	irectly on the
Model	Cut	А		В		С		D		Max. cuttin	g capability	in mm
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
593AE	Flush	0.157	4	0.433	11	0.236	6	1.024	26		ø 0,4	ø 1,0

### **3900KC**

#### Kit for SMD work

Order No. 3900KC

•	For SMD assembly and repair
	applications.

- 6-pieces tool kit with monitored discharging ESD handles.
- Special tool steel.
- High-quality precision tweezers, nonmagnetic.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	102ACA	SMD tweezers, angled 45°, with pointed tips for vertical application.
	103ACA	SMD tweezers, angled 45°, with slightly wider tips for vertical application.
	150SAMB	SMD tweezers, angled 40°, with round tips, dia. 1.2 – 2.5 mm / .047 – .098 Inch. Serrated finger grips for secure handling.
	150SAMF	SMD tweezers with round, very narrow tips, dia. 1.2 – 2.5 mm/ .047 – .098 Inch. Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
	51SA	Precision tweezers, curved 30°, relieved. Very pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
	670EP	Tip cutter - straight short relieved head



Side stripping 0.06 mm - 0.6 mm .002 Inch - .023 Inch (AWG 42 - 24)

		A = Jaw lengtl E = Width of t F = Depth of i		• Lade	<ul> <li>electronic</li> <li>The require</li> <li>of screws</li> <li>Screwdriv</li> <li>Interchan</li> <li>ESD-safe</li> <li>Unique p</li> </ul>	ver and key are included ngeable blades
<b>(</b>		H = Length of	cutting blade		Teflon <sup>®</sup> , Te • Unlimited stripping • Suitable f	for simple and precise stripping
2.82 / 80 g Model	А	Е	F	G	of optical • Non-refle H	otibres ecting surface Wire diameter

Model	А		Е		F		G		Н		Wire diamet	er
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
552S	0.82	21	0.24	6	0.24	6	0.43	11	0.354	9	0.002 - 0.024	0,06 - 0,6

## Special applications: Kevlar® silks



Cut

- **4.528 Inch / 115 mm 2.36 oz. / 67 g**
- Side cutter, suitable for cutting Kevlar<sup>®</sup> silks.
- Avoid any other application than cutting kevlar silks to not damage the tool

А		В		С		D	
Inch	mm	Inch	mm	Inch	mm	Inch	mm
0.472	12	0.433	11	0.24	6	0.748	19

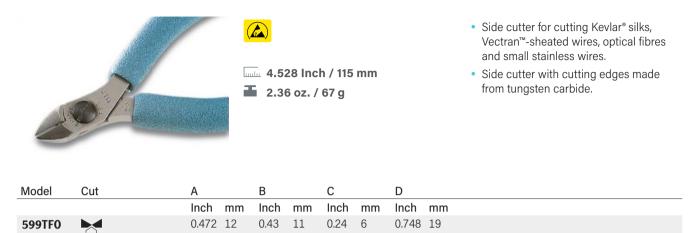
Model

599F0



Semi-flush

### Special applications: Special tool steel



## Pliers

## **Kits** SWISS HIGH PRECISION TOOLS IN A KIT

**CARGE SELECTION** of tool kits with high-quality precision tools



for many applications, e.g. in microelectronics, medicine or biology







#### **Erem Toolset Universal**

Order No. 3600KU

- For use in electronics assembly, the watchmaking industry, medicine or dentistry.
- 11-piece tool kit with monitored discharging ESD handles.
- Special tool steel, non-reflecting surface, resharpenable (cutter).
- High-quality precision tweezers, non-magnetic, for assembly work in electronics and light engineering.
- Precision screwdriver with hardened, durable tips, for precision working in confined areas.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	2412E	Side cutter – oval head
	2442P	Flat nose pliers with smooth jaws and precision-machined edges.
	2ASASL	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 Inch. Same as 2ASA, but economy model.
	622NB	Side cutter - pointed relieved head
	AASA	Precision tweezers with fine but robust tips for standard applications.
	XP600	Precision-Screwdriver Set, 6 parts (4 screwdriver: 1,5 x 60 mm / .059 x 2.362 lnch, 2,0 x 60mm / .078 x 2.362 lnch, 2.5 x 60 mm / .098 x 2.362 lnch, 3,0 x 60 mm / .118 x 2.362 lnch, 2 Philipps No. 0 and No. 00)

### **3900KC**

#### Kit for SMD work

Order No. 3900KC

- For SMD assembly and repair applications.
- 6-pieces tool kit with monitored discharging ESD handles.
- Special tool steel.
- High-quality precision tweezers, non-magnetic.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	102ACA	SMD tweezers, angled 45°, with pointed tips for vertical application.
	103ACA	SMD tweezers, angled 45°, with slightly wider tips for vertical application.
	150SAMB	SMD tweezers, angled 40°, with round tips, dia. 1.2 – 2.5 mm / .047 – .098 Inch. Serrated finger grips for secure handling.
	150SAMF	SMD tweezers with round, very narrow tips, dia. 1.2 – 2.5 mm/ .047 – .098 Inch. Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
	51SA	Precision tweezers, curved 30°, relieved. Very pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
	670EP	Tip cutter - straight short relieved head

**Kits** 

### 2400KMS

#### Erem 2400 MagicSense

#### Order No. 2400KMS

- · For use in electronics, PCB assembly, wire and connection handling.
- 3-pieces tool kit.
- MagicSense moulded handle with soft touch • for increased comfort and grip.

- Induction-hardened cutting edges in Rockwell hardness 64-65 HRc, high grade of hardness for exceptionally long life.
- High-grade tool steel, non-reflecting surface, ESD-safe, resha
- In an ESD-safe plastic c

al, non-reflecting esharpenable tic case.	
Model	Description
2411P	Needle nose pliers with very precise, smooth and rounded jaws.
2412E	Side cutter – oval head
2482E	Tip cutter - angled narrow head. Suitable for working on printed-circuit boards,

component connections, can be used in both 90° and 180° applications

### **3300TPS**

Scope of supply

#### **Erem Tweezers Prime Selection**

Order No. 3300TPS

- · High-quality precision tweezers for use in microelectronics, light engineering, laboratory work, biology and medicine.
- 3-pieces tweezers kit.
- Special stainless steel, non-magnetic, non-rusting, acid-proof.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	2ASA	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 Inch.
	3SA	Precision tweezers with pointed tips for work in microelectronics.
	7SASL	Precision tweezers, curved, relieved, with pointed tips. Excellent handling in confined spaces. Same as 7SA, but economy model.





#### **Erem SMD Tweezers - Universal**

Order No. 3400TSMDU

- High-quality precision tweezers for SMD work with assorted shapes of chip, SOT, MELFs, mini MELFs, flatpacks.
- 4-piece tweezer kit.
- Blunted edges prevent PCB damage.
- Special stainless steel, non-magnetic, non-rusting, acid-proof.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	102ACAX	SMD tweezers, angled 45°, with pointed tips for vertical application. Model same as 102ACA, but reverse clamping action for easy holding.
	103ACA	SMD tweezers, angled 45°, with slightly wider tips for vertical application.
	150SAMF	SMD tweezers with round, very narrow tips, dia. 1.2 – 2.5 mm/ .047 – .098 Inch. Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
	7SASL	Precision tweezers, curved, relieved, with pointed tips. Excellent handling in confined spaces. Same as 7SA, but economy model.

#### 3500TP

#### **Erem Premium Tweezers**

Order No. 3500TP

- High-quality precision tweezers for microelectronics, light engineering and SMD work.
- 5-piece tweezer kit.
- Blunted edges prevent PCB damage.
- Special stainless steel, non-magnetic, non-rusting, acid-proof.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	102ACA	SMD tweezers, angled 45°, with pointed tips for vertical application.
	15AGW	Cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 Inch.
	2ASA	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 Inch.
	3SA	Precision tweezers with pointed tips for work in microelectronics.
	7SASL	Precision tweezers, curved, relieved, with pointed tips. Excellent handling in confined spaces. Same as 7SA, but economy model.

Originating from a tiny metalworking company in 1921, the Xcelite<sup>®</sup> brand of precision hand tools has been a favorite of service technicians for over 85 years. It is now known throughout the electronics industry for its full line of high-quality precision screwdrivers, nutdrivers, pliers, cutters, interchangeable-blade sets, specialized tools and kits.







**Precision Tools Xcelite®** 

Screw- and nutdrivers, knifes and blades, shear cutters and pliers, service kits and tool cases

P È C 🖉

379 - 392

# Knives & Blades

### Knives

	Order no.	Description	Size	
			Inch	mm
	XN100	Knife, Light duty for soft material	5 13/16	148
1. Martin and the second secon	XN200	Knife, Medium duty for hard material	5 3/4	146
	XN210	Knife, Heavy duty plastic handle for coars jobs	5 7/16	137
Xcelite	XNS100	Light and medium duty knife set. Contains 10 assorted blades: XN100, XN200, XNB103 (2 pcs.), XNB105 (2 pcs.), XNB101, XNB203, XNB205 (2 pcs.), XNB201		

## **Blades for XN100**

	Order No.	Description	Pack quantity
MADE IN USA	XNB101	Blade, Standard	5
	XNB103	Blade, Fine pointed	5
	XNB103B	Blade, Fine pointed	100
	XNB105	Blade, Stencil	5

# Blades for XN200 and XN210

	Order No.	Description	Pack quantity
-	XNB201	Blade, Chisel	5
-	XNB203	Blade, General purpose	5
	XNB205	Blade, Pointed	5



# Shear cutters and pliers

## Shear cutter - general purpose

- Low profile, general-purpose cutter
- Superior blade by-pass shear cutting action
- Greatly reduced mechanical shock delivered to the work
- ESD safe
- Soft grips and feature safety clips
- Flush cuts soft wire up to 20 AWG (0.8 mm)



Order no.	Description	Size	
		Inch	mm
170MN	Shearcutter - General purpose, 127 mm (5 Inch)	5	127
175MN	Shearcutter with safety clips, soft handles	5	127

### Sheet metal Snip



Order no.	Description	Size	
		Inch	mm
86NCG	Snip, electronic	6.5	165

# Wire Stripper & Cutters

Adjustable for different wire strengths



Order no.	Description	Size	
		Inch	mm
100XV	Wire Stripper & Cutter, adjustable	5	127
101SNV	Wire Stripper & Cutter, spring-opening	5	127

# Screwdriver and nutdriver sets

## **M60N**

Mini Screwdriver Set with Slotted/ Phillips Screwdrivers (7 pcs.)

Order No. M60N



# **RATCHET MIDGET 5PCE KIT XL75V**

#### **Offset Ratches Screwdriver Set**

Order No. XL75VN





### **PS88N**

#### Hex Socket Screwdriver Set - Inch Size

Order No. PS88N



Scope of Supply	Order no.	Description	Length		Colour
			Inch	mm	
	P0	Screwdriver, Midget, Philipps No. 0	3.504	89	blue
	P141	Screwdriver, Midget, 1/8" (3,18 mm)	3.504	89	amber
	P181	Screwdriver, Midget, 1/8" (3,18 mm)	3.504	89	red
	P1N	Screwdriver, Midget, Philipps No. 1	3.504	89	brown
	P2	Screwdriver, Midget, Philipps No. 2	3.504	89	amber
	P3161	Screwdriver, Midget, 3/16" (4,76 mm)	3.504	89	orange
	P3321N	Screwdriver, Midget, 3/32" (2,38 mm)	3.504	89	green
	P5321	Screwdriver, Midget, 5/32" (3,97 mm)	3.504	89	black
	TA2	Torque amplifier handle			Black

# **PS89N**

#### Hex Socket Set - Inch Size

Order No. PS89N



Scope of Supply	Order no.	Description	Length	
			Inch	mm
	P18	Screwdriver, Midget, Hex, 0,028" (0,71 mm)	3.504	89
	P19	Screwdriver, Midget, Hex, 0,035" (0,89 mm)	3.504	89
	P20	Screwdriver, Midget, Hex, 0,050" (1,27 mm)	3.504	89
	P21	Screwdriver, Midget, Hex, 1/16" (1,59 mm)	3.504	89
	P22N	Screwdriver, Midget, Hex, 5/64" (1,98 mm)	3.504	89
	P23	Screwdriver, Midget, Hex, 3/32" (2,38 mm)	3.504	89
	P24	Screwdriver, Midget, Hex, 1/8" (3,18 mm)	3.504	89
	P764	Screwdriver, Midget, Hex, 7/64" (2,78 mm)	3.504	89
	TA2	Torque amplifier handle		

X



### **PS90MMN**

#### Hex Socket Set - Metric Size

Order No. PS90MMN



Scope of Supply	Order no.	Description	Length	
			Inch	mm
	P71	Screwdriver, Midget, Hex, 1,27 mm	3.504	89
	P72	Screwdriver, Midget, Hex, 1,5 mm	3.504	89
	P73	Screwdriver, Midget, Hex, 0,89 mm	3.504	89
	P74	Screwdriver, Midget, Hex, 2,5 mm	3.504	89
	P75	Screwdriver, Midget, Hex, 3 mm	3.504	89
	P76	Screwdriver, Midget, Hex, 4 mm	3.504	89
	P77	Screwdriver, Midget, Hex, 5 mm	3.504	89
	P78	Screwdriver, Midget, Hex, 0,89 mm	3.504	89
	TA2	Torque amplifier handle		

# **PS120N**

#### Nutdriver Set - Inch Size

Order No. PS120N



Scope of Supply	Order no.	Description	Length		Colour
			Inch	mm	
	P10N	Nutdriver, Midget, 5/16" (7,94 mm)	3.504	89	amber
	P11	Nutdriver, Midget, 11/32" (8,73 mm)	3.504	89	Green
	P12	Nutdriver, Midget, 3/8" (9,53 mm)	3.504	89	blue
	P3	Nutdriver, Midget, 3/32" (2,38 mm)	3.504	89	green
	P3321N	Screwdriver, Midget, 3/32" (2,38 mm)	3.504	89	green
	P4N	Nutdriver, Midget, 1/18" (3,18 mm)	3.504	89	red
	P5N	Nutdriver, Midget, 5/32" (3,97 mm)	3.504	89	amber
	P6N	Nutdriver, Midget, 3/16" (4,76 mm)	3.504	89	black
	P7	Nutdriver, Midget, 7/32" (5,56 mm)	3.504	89	brown
	P8N	Nutdriver, Midget, 1/4" (6,35 mm)	3.504	89	red
	P9	Nutdriver, Midget, 9/32" (7,14 mm)	3.504	89	orange
	TA2	Torque amplifier handle			Black

# PS121MMN

#### Nutdriver Set - Metric Size

Order No. PS121MMN



Scope of Supply	Order no.	Description	Length		
			Inch	mm	
	P10MM	Nutdriver, Midget, 10 mm (0,394")	3.504	89	
	P35MM	Nutdriver, Midget, 3,5 mm (0,138")	3.504	89	
	P3MM	Nutdriver, Midget, 3 mm (0,118")	3.504	89	
	P45MM	Nutdriver, Midget, 4,5 mm (0,177")	3.504	89	
	P4MM	Nutdriver, Midget, 4 mm (0,157")	3.504	89	
	P55MM	Nutdriver, Midget, 5,5 mm (0,217")	3.504	89	
	P5MM	Nutdriver, Midget, 5 mm (0,197")	3.504	89	
	P6MM	Nutdriver, Midget, 6 mm (0,236")	3.504	89	
	P7MM	Nutdriver, Midget, 7 mm (0,276")	3.504	89	
	P8MM	Nutdriver, Midget, 8 mm (0,315")	3.504	89	
	TA2	Torque amplifier handle			

X

# Service kits and sets

### **99MPN**

#### Multi-purpose Tool Kit

Order No. 99MPN



Scope of Supply	Order No.	Description
	9912N	Blade, Nutdriver, 3/8"
	9914	Blade, Nutdriver, 7/16"
	9916N	Blade, Nutdriver, 1/2"
	991X	Ratching Handle
	9920N	Blade, Screwdriver, Allen Hex Type, 0,050"
	9921N	Blade, Screwdriver, Allen Hex Type, 1/16"
	9922N	Blade, Screwdriver, Allen Hex Type, 5/64"
	9923N	Blade, Screwdriver, Allen Hex Type, 3/32"
	9924N	Blade, Screwdriver, Allen Hex Type, 1/8"
	9925N	Blade, Screwdriver, Allen Hex Type, 5/32"
	9926N	Blade, Screwdriver, Allen Hex Type, 3/16"
	994N	T-Handle, black
	9961N	Blade, Bristol 6-flute Multiple Spline, 0,048"
	996N	Blade, Nutdriver, 3/16"
	99764N	Blade, Screwdriver, Allen Hex Type, 7/64"
	997N	Blade, Nutdriver, 7/32"
	99820N	Blade, Screwdriver, Phillips No. 0
	99821N	Blade, Screwdriver, Phillips No. 1
	99822N	Blade, Screwdriver, Phillips No. 2
	998MN	Blade, Nutdriver, magnetic, 1/4"
	998N	Blade, Nutdriver, 1/4"
	99X5N	Extension 4"
	T9910N	Blade, Nutdriver, 5/16"
	T9911N	Blade, Nutdriver, 11/32"
	T99964N	Blade, Screwdriver, Allen Hex Type, 9/64"
	T999N	Blade, Nutdriver, 9/32"





#### Personal Computer Repair Kit

Order No. 99SPC



Scope of Supply	Order No.	Description
	9910XTDN	Torx Blade No. 10
	9915XTDN	Torx Blade No. 15
	991X	Ratching Handle
	996N	Blade, Nutdriver, 3/16"
	99811N	Blade, Screwdriver, Slotted, 3/16"
	99820N	Blade, Screwdriver, Phillips No. 0
	99821N	Blade, Screwdriver, Phillips No. 1
	998N	Blade, Nutdriver, 1/4"
	E1	IC-Inserter
	R1	Gripping Tool
	T1	Tweezer
	X1	IC-Extractor

# 99PS40N

#### Allen Hex Set - Inch Size

Order No. 99PS40N



Scope of Supply	Order No.	Description
	991X	Ratching Handle
	9920N	Blade, Screwdriver, Allen Hex Type, 0,050"
	9921N	Blade, Screwdriver, Allen Hex Type, 1/16"
	9922N	Blade, Screwdriver, Allen Hex Type, 5/64"
	9923N	Blade, Screwdriver, Allen Hex Type, 3/32"
	9924N	Blade, Screwdriver, Allen Hex Type, 1/8"
	9925N	Blade, Screwdriver, Allen Hex Type, 5/32"
	9926N	Blade, Screwdriver, Allen Hex Type, 3/16"
	99764N	Blade, Screwdriver, Allen Hex Type, 7/64"
	99X5N	Extension 4"
	T99964N	Blade, Screwdriver, Allen Hex Type, 9/64"

### 99PS41MMN

#### Allen Hex Set - Metric Size

Order No. 99PS41MMN



Order No.	Description
991X	Ratching Handle
9971MMN	Blade, Screwdriver, Allen Hex, 1,27 mm
9972MMN	Blade, Screwdriver, Allen Hex, 1,5 mm
9973MMN	Blade, Screwdriver, Allen Hex, 2 mm
9974MMN	Blade, Screwdriver, Allen Hex, 2,5 mm
9975MMN	Blade, Screwdriver, Allen Hex, 3 mm
9976MMN	Blade, Screwdriver, Allen Hex, 4 mm
9977MM	Blade, Screwdriver, Allen Hex, 5 mm
99X5N	Extension 4"
	991X 9971MMN 9972MMN 9973MMN 9974MMN 9975MMN 9976MMN 9977MM

### **99PS40BPN**

#### **Ballpoint Screwdriver Set - Inch Size**

Order No. 99PS40BPN



Scope of Supply	Order No.	Description
	991X	Ratching Handle
	9920BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 0,050"
	9921BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 1/16"
	9922BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 5/64"
	9923BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 3/32"
	9924BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 1/8"
	9925BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 5/32"
	9926BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 3/16"
	99764BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 7/64"
	99964BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 9/64"
	99X5N	Extension 4"

# 99PS41MMBPN

#### **Ballpoint Screwdriver Set Metric Size**

Order No. 99PS41MMBPN



# 99PS50N

#### Screwdriver & Nutdriver Set

Order No. 99PS50N



9912NBlade, Nutdriver, 3/8"991XRatching Handle99250NBlade, Screwdriver, Slotted, 1/4"996NBlade, Nutdriver, 3/16"997NBlade, Nutdriver, 7/32"99811NBlade, Screwdriver, Slotted, 3/16"99821NBlade, Screwdriver, Phillips No. 199822NBlade, Screwdriver, Phillips No. 2998NBlade, Nutdriver, 1/4"99X5NExtension 4"T9910NBlade, Nutdriver, 5/16"T9911NBlade, Nutdriver, 1/32"T999NBlade, Nutdriver, 1/32"	Scope of Supply	Order No.	Description
99250NBlade, Screwdriver, Slotted, 1/4"996NBlade, Nutdriver, 3/16"997NBlade, Nutdriver, 7/32"99811NBlade, Screwdriver, Slotted, 3/16"99821NBlade, Screwdriver, Phillips No. 199822NBlade, Screwdriver, Phillips No. 2998NBlade, Nutdriver, 1/4"99X5NExtension 4"T9910NBlade, Nutdriver, 5/16"T9911NBlade, Nutdriver, 11/32"		9912N	Blade, Nutdriver, 3/8"
996NBlade, Nutdriver, 3/16"997NBlade, Nutdriver, 7/32"99811NBlade, Screwdriver, Slotted, 3/16"99821NBlade, Screwdriver, Phillips No. 199822NBlade, Screwdriver, Phillips No. 2998NBlade, Nutdriver, 1/4"99X5NExtension 4"T9910NBlade, Nutdriver, 5/16"T9911NBlade, Nutdriver, 11/32"		991X	Ratching Handle
997NBlade, Nutdriver, 7/32"99811NBlade, Screwdriver, Slotted, 3/16"99821NBlade, Screwdriver, Phillips No. 199822NBlade, Screwdriver, Phillips No. 2998NBlade, Nutdriver, 1/4"99X5NExtension 4"T9910NBlade, Nutdriver, 5/16"T9911NBlade, Nutdriver, 11/32"		99250N	Blade, Screwdriver, Slotted, 1/4"
99811NBlade, Screwdriver, Slotted, 3/16"99821NBlade, Screwdriver, Phillips No. 199822NBlade, Screwdriver, Phillips No. 2998NBlade, Nutdriver, 1/4"99X5NExtension 4"T9910NBlade, Nutdriver, 5/16"T9911NBlade, Nutdriver, 11/32"		996N	Blade, Nutdriver, 3/16"
99821NBlade, Screwdriver, Phillips No. 199822NBlade, Screwdriver, Phillips No. 2998NBlade, Nutdriver, 1/4"99X5NExtension 4"T9910NBlade, Nutdriver, 5/16"T9911NBlade, Nutdriver, 11/32"		997N	Blade, Nutdriver, 7/32"
99822NBlade, Screwdriver, Phillips No. 2998NBlade, Nutdriver, 1/4"99X5NExtension 4"T9910NBlade, Nutdriver, 5/16"T9911NBlade, Nutdriver, 11/32"		99811N	Blade, Screwdriver, Slotted, 3/16"
998NBlade, Nutdriver, 1/4"99X5NExtension 4"T9910NBlade, Nutdriver, 5/16"T9911NBlade, Nutdriver, 11/32"		99821N	Blade, Screwdriver, Phillips No. 1
99X5NExtension 4"T9910NBlade, Nutdriver, 5/16"T9911NBlade, Nutdriver, 11/32"		99822N	Blade, Screwdriver, Phillips No. 2
T9910N         Blade, Nutdriver, 5/16"           T9911N         Blade, Nutdriver, 11/32"		998N	Blade, Nutdriver, 1/4"
<b>T9911N</b> Blade, Nutdriver, 11/32"		99X5N	Extension 4"
		T9910N	Blade, Nutdriver, 5/16"
T999N Blade, Nutdriver, 9/32"		T9911N	Blade, Nutdriver, 11/32"
		T999N	Blade, Nutdriver, 9/32"

X

## 99PS51MMN

#### Nutdriver Set - Metric Size

Order No. 99PS51MMN



### 99PS60N

#### Bristol Multiple Spline Socket Screwdriver Set

Order No. 99PS60N



Scope of Supply	Order No.	Description
	991X	Ratching Handle
	9961N	Blade, Bristol 6-flute Multiple Spline, 0,048"
	9962N	Blade, Bristol 6-flute Multiple Spline, 0,060"
	9963N	Blade, Bristol 4-flute Multiple Spline, 0,069"
	9964N	Blade, Bristol 6-flute Multiple Spline, 0,072"
	9965	Blade, Bristol 4-flute Multiple Spline, 0,076"
	9966N	Blade, Bristol 6-flute Multiple Spline, 0,096"
	9967N	Blade, Bristol 6-flute Multiple Spline, 0,111"
	9968	Blade, Bristol 6-flute Multiple Spline, 0,145"
	9969N	Blade, Bristol 6-flute Multiple Spline, 0,183"
	99X5N	Extension 4"

Knives and blades

#### Torx Screwdriver Tool Set

Order No. 99XTD7N



Scope of Supply	Order No.	Description
	9910XTDN	Torx Blade No. 10
	9915XTDN	Torx Blade No. 15
	991X	Ratching Handle
	9920XTDN	Torx Blade No. 20
	9925XTDN	Torx Blade No. 25
	9927XTD	Torx Blade No. 27
	9930XTD	Torx Blade No. 30

Sher cutters and pliers



# **Tool cases**

# XL70

#### Offset Ratchet Screwdriver Set

Order No. XL70N



Scope of Supply	Order No.	Description
	XL10	Allen Hex Screw Bit 5/32" (3,97 mm)
	XL12	Allen Hex Screw Bit 3/16" (4,76 mm)
	XL14	Allen Hex Screw Bit 7/32" (5,56 mm)
	XL16	Allen Hex Screw Bit 1/4" (6 mm)
	XL17	Slotted Screw Bit 1/4" (6 mm)
	XL18	Allen Hex Screw Bit 5/16" (7,94 mm)
	XL20	Phillips Screw Bit No. 1
	XL21	Phillips Screw Bit No. 2
	XL24	Adapter bit
	XL25	Slotted Screw Bit 3/16" (4,76 mm)
	XL27	Offset Ratchet, reversible
	XL3	Allen Hex Screw Bit 0,050" (1,27 mm)
	XL4	Allen Hex Screw Bit 1/16" (1,54 mm)
	XL5	Allen Hex Screw Bit 5/64" (1,98 mm)
	XL50X	Screwdriver Extension
	XL6	Allen Hex Screw Bit 3/32" (2,38 mm)
	XL7	Allen Hex Screw Bit 7/64" (1,54 mm)
	XL8	Allen Hex Screw Bit 1/8" (3,17 mm)
	XL9	Allen Hex Screw Bit 9/64" (3,57 mm)